

## THE COLLECTION





## CONTENTS

NTRODUCTION		XP10 - BIG STYLE, SMALLER PRICE TAG	27	WINDOWS AND ROOFS	
		XP88 - THE SLIMMEST BI-FOLD ON THE MARKET	27		
ELCOME TO THE EXPRESS DIFFERENCE	4	BI-FOLDING DOORS PRODUCT FEATURES	28	PICTURE PERFECT WINDOWS	!
YLE BACKED BY PERFORMANCE AND ASSURANCE	6	CASE STUDY - FENAY BRIDGE	30	BLUE SKY THINKING	
BUSINESS YOU CAN TRUST	9	CASE STUDY - KINGSGATE HOUSE	32	CASE STUDY - THE COURTYARD	(
PRESS YOURSELF	10	CASE STUDY - CROFT PARK	34	CASE STUDY - STONE GRANGE	
ND YOUR COLOUR	12	STYLISH LEISURE	36	EDONT DOORS	
II-BLINDS	13	STUNNING PRODUCT TO SUIT ALL SEASONS	38	FRONT DOORS	
HOWROOMS		SLIDING DOORS		FRONT DOORS THAT MAKE THE PERFECT INTRODUCTION	
EING IS BELIEVING	14	A MINIMAL APPROACH	40	SMARTS SIGNATURE DOORS	(
IE HOME SPACE FROM EXPRESS	17	SLIDING OR BI-FOLDING?	41	XP77 DOORS	(
FCCCNITION		XP SLIDE 25	42	XP77 ENTRANCE DOORS	
ECOGNITION		XP GLIDE	43	STATEMENT PIVOT DOORS	(
MOUS FANS	10	LIFT-AND-SLIDE DOORS	44	PREMIUM ENTRANCE DOORS	
MOUS FANS	18	XP INFINITE	45	CASE STUDY - EAGAR LANE	
RAND DESIGNS	20	MINIMAL FRAME SLIDING DOORS	46	CASE STUDY - HIGHFIELD VIEW	
I-FOLDING DOORS		GET UP CLOSE AND PERSONAL	47	CASE STUDY - FELINWEN	
		CASE STUDY - HILL CREST	48		
EGANT BI-FOLDS	24	CASE STUDY - OAKDALE MANOR	50		
ICING YOUR DOORS	25	CASE STUDY - THE SPINNEY	52		
OUR CHOICE OF BI-FOLDING DOOR	26	CASE STUDY - CHAPEL LANE	54		
VIEW - OUR PREMIER BI-FOLDING DOOR	26				



Imagine your ideal home. A space for family, entertaining and unwinding. We've spent more than a decade helping people create their dream homes and we know nothing short of perfect will do.

In 2007, we set out to build a company that made a range of high quality bi-folding door designs with the power to transform people's homes forever. Since then, we've grown to become the UK's largest specialist manufacturer and installer of premium folding and sliding doors, windows and roofing products.

We couldn't have achieved all this without also taking pride in delivering outstanding service, reliable delivery and a comprehensive and innovative range of quality aluminium products. Today, we employ over 300 people, and our products are creating spaces to live, grow and unwind in, right across the UK.









4 INTRODUCTION — THE COLLECTION EXPRESSBIFOLDS.CO.UK | 0800 121 4809 — CREATE A SPACE FOR HAPPIER LIVING 5

## STYLE BACKED BY PERFORMANCE AND ASSURANCE

From the moment you make your first enquiry, to the initial on-site visit and survey, right through to design, manufacture and installation, we work with minimal disruption to you. Plus, because we design, manufacture and install everything ourselves, you can be sure of the highest level of craftsmanship in all our products.

Offering an end-to-end service like this means we take complete responsibility for all aspects of our work. We have the excellent products, the expertise, infrastructure and the resource to offer unrivalled service and after-care. In addition, everything comes with a comprehensive 10-year guarantee and all the correct building regulation compliance documentation.

By coming directly to us, the manufacturer, you'll also get the best possible price and advice. We specialise in home renovation projects, whether it's a single product or a large, bespoke *Grand Designs* style new build. We can also supply products nationwide on a supply-only basis, as well as offering a dedicated trade and commercial service to construction professionals.

















## SUPPLY ONLY ONLINE ORDERING AVAILABLE

We pride ourselves on our bespoke offering and turn-key service, but we do offer a small selection of our industry-leading products in set sizes to purchase online through our sister company Express Bi-folds Direct.

Express Bi-folds Direct allows the opportunity to purchase some of the best bi-folding, sliding doors and rooflights available in the UK online at your convenience. The website includes a pre-made range of bi-folding doors, entrance doors and products specifically sized for garden rooms that are all available for delivery within five working days.

Transform your home with stunning doors and roofing systems expertly manufactured by Express Bi-folding Doors and delivered directly to you.

expressbifoldsdirect.co.uk



**Express 5 day lead time available** on bi-fold doors, steel look bi-folding doors and bifolds, doors and windows specifically sized for garden rooms

INTRODUCTION — THE COLLECTION EXPRESSBIFOLDS.CO.UK | 0800 121 4809 — CREATE A SPACE FOR HAPPIER LIVING









## A BUSINESS YOU CAN TRUST

We are a family-owned business, which began back in 2007 with a team of three people who began manufacturing and installing aluminium bi-folding doors, sliding patio doors and windows. Today, we have a world-class manufacturing facility, the best machinery and most skilled workforce in the industry.

Supreme quality is our starting point. That's why we manufacture all of our products at our state-of-the-art, 200,000 sq ft manufacturing site in Leeds. It's also why we take care of everything for you, from inception to completion, including guarantees and after-care. It's an approach that has caught the attention of many of the UK's leading architects and developers, with whom we've worked on a range of TV shows – including Channel 4's *Grand Designs*.

It's our commitment to quality and innovation that means we are now firmly established as the largest specialist manufacturer and installer of bespoke aluminium folding and sliding doors, windows, roofing products and entrance doors in the UK.





INTRODUCTION — THE COLLECTION EXPRESSBIFOLDS.CO.UK | 0800 121 4809 — CREATE A SPACE FOR HAPPIER LIVING





## EXPRESS YOURSELF

We're originally known for our high quality bi-folding doors, but over the years we've expanded our expertise to include many aluminium glazing products. Now we manufacture a wide range of products to complement your home and lifestyle. From windows and front doors to sliding doors, sky lanterns and curtain walling – all our products are made with state-of-the-art technology and unrivalled craftsmanship. Manufacturing our own products means we can combine our products and create bespoke solutions to create truly unique spaces in your home. Our attention to detail and years of experience allow us to create stunning spaces from survey and installation to years of unmatched after-care.













EXPRESSBIFOLDS.CO.UK | 0800 121 4809 CREATE A SPACE FOR HAPPIER LIVING 11 INTRODUCTION THE COLLECTION

## FIND YOUR COLOUR

Our products are a great way to bring your personal style into your home and can be coloured to show off your taste. With hundreds of colours to choose from, you can match your aluminium doors and windows to your worktops, furniture or anything you like. Pick from over 200 RAL colours, or a vast array of finishes including the unique textured and metallic finishes within our exclusive Essence and Elite colour range.

And because our products are powder-coated, durability is never an issue. The colour is baked-on, providing a lasting finish that won't peel off or lose its shade - and is guaranteed for 10 years. For more details on our colour options, please contact our sales team or visit our website to find your perfect choice.





Huge choice of 200 RAL colours

View our colour ranges in one of our showrooms





Integral blinds are the ideal solution for bi-folding doors. Large amounts of glass need screening for privacy and to control light and solar gain. Uni-blinds are the ideal solution because they are contained within the glass itself, they can be concealed discreetly when not in use, and simply folded away with the doors when they are opened. Plus, they never need cleaning.





EXPRESSBIFOLDS.CO.UK | 0800 121 4809 CREATE A SPACE FOR HAPPIER LIVING 13 12 INTRODUCTION THE COLLECTION

## SEEING IS BELIEVING

There's no better way to experience how our doors, windows and roofing systems could completely transform your property than by visiting one of our beautiful showrooms. We have stunning showrooms in the South East, as well as our flagship showroom in Leeds. Our Glasgow showroom is also the most extensive of its kind in Scotland. A visit is also the perfect opportunity to talk to our friendly staff who can provide helpful tips and advice.

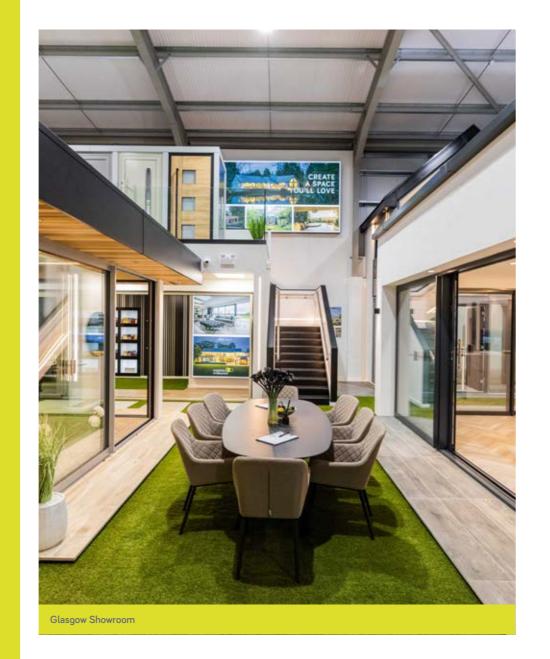
As well as in our showrooms, you can find our products being shown at various exhibitions all over the UK. We attend annual events in Birmingham, London, Farnborough, Surrey, Harrogate, Glasgow and Edinburgh.

Homebuilding SHOW





All showrooms are open six days a week. For showroom addresses and opening times, visit expressbifolds.co.uk





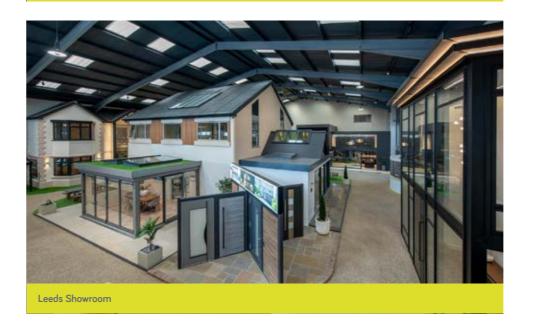




EXPRESSBIFOLDS.CO.UK | 0800 121 4809 CREATE A SPACE FOR HAPPIER LIVING 15 — THE COLLECTION







# THE HOME SPACE FROM EXPRESS

## Open 7 days a week

Our flagship showroom in Leeds is the largest and most unique of its kind in the UK. It really must be seen to be believed. Several full-sized show homes sit inside the showroom where all our products can be explored, within real life settings to help visitors see how our products will look and work in their home.

As well as being able to explore our full range of products from front entrance doors through to complex curtain walling, visitors also have the unique opportunity to see where all our products are expertly made. Part of our manufacturing operation is visible from the showroom, and we are also happy to take visitors across to our viewing mezzanine where bespoke British manufacturing can be seen in all its glory.

Open seven days a week, it's the ideal place to get a hands-on feel for our vast range of products, gain inspiration and talk to our friendly staff about your exciting plans for your home.

For showroom addresses and opening times, visit expressbifolds.co.uk or scan the QR code

16 SHOWROOM — THE COLLECTION EXPRESSBIFOLDS.CO.UK | 0800 121 4809 — CREATE A SPACE FOR HAPPIER LIVING 17

## FAMOUS FANS

We're not the only ones who think our products are among the best on the market. Over the years, we've been endorsed by numerous celebrities and appeared on plenty of home renovation shows like ITV's Love your Home and Garden, BBC's DIY SOS and Channel 4's Grand Designs.

Under the watchful eye of TV's favourite architect George Clarke - a keen admirer of Express - we've appeared on Old House to New Home, The Home Show, The Restoration Man, Ugly House to Lovely House and Amazing Spaces. Back in 2013 George even helped open our Redhill Showroom and offered advice and insights to visiting customers.

Presented by Dominic Littlewood and Melinda Messenger, Cowboy Builders is a television programme where poorquality workmanship is put right by quality, honourable companies. That is where we were involved. We have featured on the programme four times and even had the pleasure of Melinda Messenger visiting our Leeds Showroom to ask for our assistance.







As a direct result of our successful involvement in the programme, Dominic Littlewood decided to utilise our products for his own projects and, like George Clarke, also lent his services for our Redhill Showroom open day. Dominic also helped open our Leeds Showroom opening in 2016.

In 2013 we completed installations for projects that were featured on Sarah Beeny's Double Your House for Half the Money. Since then, we have completed several more projects for the television programme, leading Sarah Beeny to visit our Redhill Showroom with the homeowners from one of the projects.

"THE OUALITY OF THE PRODUCT IS SECOND TO NONE. THE COMPANY IS VERY EFFICIENT AND I THINK **EXPRESS NOW SET THE** STANDARD FOR OTHER COMPANIES TO FOLLOW." **WARWICK DAVIS** 





There is nothing better than coming to a showroom, it's as simple as that. It's brilliant when you're in a showroom because you can see so many different types of products. Being in a showroom gives you the chance to make the right decisions quickly and physically seeing the products to help you make that decision.

The showroom and factory is absolutely fantastic. I am genuinely blown away - the whole set-up is incredibly impressive."

George Clarke

This is where the market is, doors and windows are essential when designing rooms throughout the home. Thin profiles, a lot of glass, super-efficient glass and a very modern approach to windows and doors. It is essential in the house, as it sets the scene for the whole property.

People shouldn't think about just replacing a few windows, they need to think about the full story as it's got to be sympathetic to how it sits with the rest of the building."

Linda Barker











EXPRESSBIFOLDS.CO.UK | 0800 121 4809 CREATE A SPACE FOR HAPPIER LIVING 19 18 RECOGNITION THE COLLECTION











Grand Designs 2018 – The Corn Mill



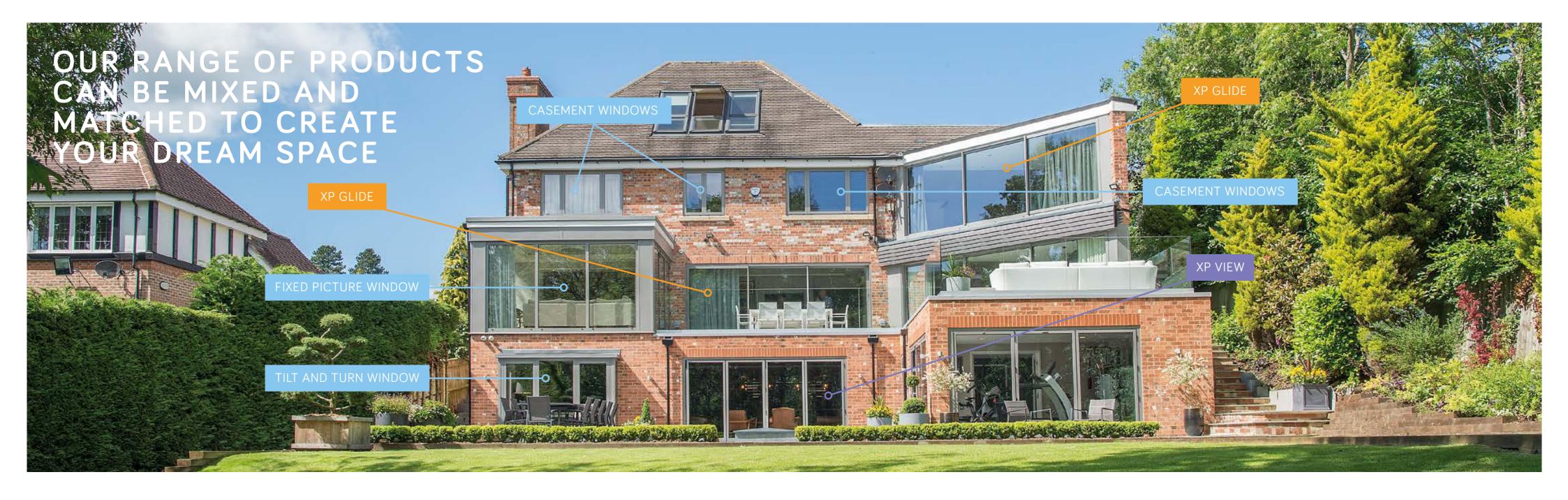
GRAND DESIGNS

We love carrying out projects on any scale, whether it be replacing existing windows and doors with our own, simple installations into a new extension or home renovation, and we also love helping our clients bring their own Grand Designs to life. Our showrooms are the perfect settings to inspire ideas on what products will work best in each space and we offer such a large range of bespoke products that we can find solutions for any project regardless of their size and complexity.

We've been transforming homes all over the UK since 2007, including some incredibly ambitious self-build projects that have seen our work featured on Channel Four's *Grand Designs*, including a unique project in the Lake District that was featured back in 2010.

Award-winning project The Corn Mill in Sheffield was featured on the show in 2018. The installation itself was also featured, which took place during the worst spell of weather for years. Most recently, this unique new-build, nestled within the cliffs of Portpatrick, demonstrates how our products can complement and sit within the most elaborate designs.

20 RECOGNITION — THE COLLECTION EXPRESSBIFOLDS.CO.UK | 0800 121 4809 — CREATE A SPACE FOR HAPPIER LIVING 21



22 STONE GRANGE — THE COLLECTION EXPRESSBIFOLDS.CO.UK | 0800 121 4809 — CREATE A SPACE FOR HAPPIER LIVING 23

## ELEGANT BI-FOLDS

Bi-folding doors fill rooms with light, and their sweeping design creates a seamless transition between inside and outside. These doors allow small and huge spaces to be swept open in style.

We offer three bespoke bi-folding doors, the **XP View**, the **XP10** and the **XP88**. Each door has its own unique features as we know all homes are different.

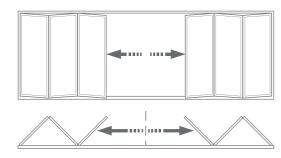
The **XP10** is our most cost-effective bi-fold. Expertly engineered and manufactured, it's ideal for residential homes and self-builders looking for our products on a supply-only basis

The **XP View** can be manufactured with much larger folding panels compared to the XP10. Years of research, development and modification have created this wonderful system with heavy-duty runners giving the door unmatched stability. The system boasts slender sightlines and can be installed with huge folding door panels to create a stunning glass façade with the functionality of a bi-fold door.

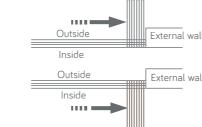
The **XP88** is the slimmest bi-folding door in our range: it is thermally efficient, strong and secure, while offering unparalleled views from the uninterrupted glazing. More cost-effective than the XP View, it is the perfect product for replacement installations.



Express doors fold to give a large opening aperture.



Choose to fold Express doors internally or externally from the opening aperture.





## PRICING YOUR DOORS

An approximate size is all we need to start outlining the price of your project. Once we have that information we can start talking about your requirements, like maximum glass space, a normal opening door, or a south-facing project.

You can call us or email sales@expressbifolds.co.uk with any questions.

We offer a range of options, and they all have one thing in common. Our bi-folding doors bear no weight loading on the support above. All our folding doors run on stainless-steel wheels with high precision bearings, which give an effortless gliding operation and extreme durability. As there is no weight at the head of the door, the bifold will not cause your RSJ to bow or deflect. So its weight doesn't need to be considered when calculating steel requirements.

Threshold options include a rebated threshold, which we always recommend because of its excellent weather performance, and the flush threshold with its continuous floor level for the ultimate in aesthetic appeal.

Although the flush threshold option provides the perfect solution for wheelchair access, we do always recommend the rebated threshold, and our surveying expertise will ensure that either option results in a continuous floor level with a minimal upstand.

24 BI-FOLDING DOORS — CREATE A SPACE FOR HAPPIER LIVING 25

## YOUR CHOICE OF BI-FOLDING DOOR



## XP VIEW - OUR PREMIER BI-FOLDING DOOR

The **XP View** is the highest specification bi-folding door system available. We have been manufacturing the product for well over a decade, and in 2022 we completely modified and overhauled the system to make it perform even better.

The engineering and excellence of the door means that although the system boasts an industry-leading sightline of just 90mm, the Our industry-leading bi-folding door, frames are incredibly strong, which ensures that individual bifold door panels can be as wide as 1500mm, and the door can be manufactured in excess of 3000mm high.

The fundamental design of the **XP View** ticks all the boxes for both high-end retail and commercial markets, creating a sleek bi-folding door with thinner frames and more glass.

The system also boasts a patented design of adjustable rebates in the side jambs of the outer frame. This design means that the system is fully adjustable, which guarantees its weathering and operational performance for years. The door leaves glide effortlessly and almost silently on a solid and concealed stainless steel track.

the XP View boasts not only one of the slimmest sightlines but the largest individual panels on the market. And because we always carry over £1 million worth of stock we can manufacture and install a bespoke XP View bi-folding door within a matter of

This fantastic folding door looks superb thanks to its flush frame concept and adds a dramatic wow factor by creating a large clear opening that draws light into your

## XP10 - BIG STYLE. SMALLER PRICE TAG

The **XP10** bi-folding door is ideally suited to residential applications and boasts many of the same qualities as the XP View - but is a much more cost-effective solution. It has seven-point locking, flat intermediate handles, and a clean and modern aesthetic. However, individual panels within the XP10 cannot be manufactured quite as wide or as tall as our XP View door system.

The **XP10** is a superb bi-folding door and is extremely attractive, with a sightline of just 122mm plus a rebated and flush threshold option, creating a seamless finish from inside to out. The system operates well on four stainless steel bogey wheel assemblies, which run on a dual stainless-steel track.

We always recommend our in-house installation service, and we are also happy to provide this product on a supply-only basis - either to be installed by you, or to trade clients who are supplying and installing the door for their own customers.

## ORDER ONLINE WITH EXPRESS DELIVERY

The **XP10** is also available to purchase online through expressbifoldsdirect.co.uk with a range of sizes available including pre-made doors in stock and available for delivery within five working days.



## XP88 - THE SLIMMEST BI-FOLD ON THE MARKET

Launched in 2022 this exciting new product is one of the highest specification bi-fold doors available. The **XP88** bi-folding door is ideally suited to residential applications and boasts all the qualities you would expect from a premium door system despite it being a cost-effective solution.

It boasts six-point locking in the master door, quadruple lock points on intermediate panels, an in-fill gasket under the master door and a slender and modern aesthetic with typical sightlines of just 88mm.

The **XP88** is a superb bi-folding door and is extremely attractive, with the slimmest sightline available of just 88mm plus a rebated bottom track that allows for a flush internal threshold, creating a seamless finish from inside to out. The system boasts builtin adjustment and operates effortlessly on four heavy-duty stainless-steel rollers, which run on a dual stainless-steel track.



CREATE A SPACE FOR HAPPIER LIVING 27 BI-FOLDING DOORS THE COLLECTION EXPRESSBIFOLDS.CO.UK | 0800 121 4809

## BI-FOLDING DOORS PRODUCT FEATURES

## **XP VIEW**

- Frame depth of 75mm
- Typical sightline of 90mm
- Suitable for commercial/heavy use applications
- Suitable for large expanses in excess of 10 metres
- Flush profiles inside & out for attractive aesthetics
- Maximum panel widths of 1500mm
- Maximum panel height of 3300mm
- Maximum weight of 150kg per panel
- Adjustable rebates in the side jambs.
- Fully tested to stringent PAS 24 testing standard
- PAS 24 hinges, pull handles & security cylinders as standard
- In-line flat handles on all intermediate panels
- Surpasses all requirements of document L & part Q
- Typical U value 1.3 W/m²k with 1.0 W/m²k glazing.
   Additional high insulation options available to lower U value further.
- Watertightness Class 9A
- Wind load resistance Class B3
- Air permeability Class 4
- Secured by Design accredited product
- High security, minimal maintenance and fully guaranteed.
- Full complement of doors, windows and roofs to suit.

## XP10

- Frame depth of 70mm
- Typical sight line of just 122mm
- Ideal for residential applications
- Contemporary squared profiles as standard
- Maximum panel width of 1100mm
- Maximum panel height of 2400mm
- Size of overall maximum panel up to 2.4 m<sup>2</sup>
- Surpasses all requirements of document L 2014
- Magnetic panel catch
- In-line flat handles on all intermediate panels, with option of matching flat
- Handle on pass doors
- High security, minimal maintenance and fully guaranteed
- U Value 1.5 W/m²k based on using a sealed unit with 1.0W/m²K pane
- Air Class 4, 600Pa
- Water Class E. 750Pa
- Wind Class 4, 1800Pa
- Weather BS 6375 Part 1
- Full complement of doors, windows and roofs to suit
- Available within 5 days through expressbifoldsdirect.co.uk

## **XP88**

- XP88
- Frame depth of 65mm
- Typical sightline of just 88mm
- Ideal for residential applications
- Modern squared profiles as standard
- Maximum panel width of 1100mm
- Maximum panel height of 2400mm
- Surpasses all requirements of document L & Part Q
- Magnetic panel catch
- In-line flat handles on all intermediate panels
- High security, minimal maintenance and fully quaranteed.
- Six-point locking on master door & four point locking on intermediate panels.
- Typical U value 1.3 W/m²k with 1.0 W/m²k glazing.
   Additional high insulation options available to lower U value further
- Watertightness Class 8A
- Wind load resistance Class C2/B2
- Air permeability Class 3
- Full complement of doors, windows and roofs to suit









BI-FOLDING DOORS — THE COLLECTION EXPRESSBIFOLDS.CO.UK | 0800 121 4809 — CREATE A SPACE FOR HAPPIER LIVING 29

CASE STUDY - FENAY BRIDGE

## CREATE YOUR DREAM HOME

These homeowners purchased a plot of land When the weather allows the full set can to build their new dream home. We provided our expertise throughout the buying process and our surveyor on site worked with the skilled contractors to ensure the build, our products and ultimately the house was finished to its maximum potential.

The open-plan kitchen dining area and living products in RAL 7016 anthracite grey room both benefit from a large set of our **XP View** bi-folding doors, the slim sightlines created a distinctive and contemporary allow for maximum light and views out to the garden, and both can be effortlessly inside to out. The five panel bifold in the kitchen contains an everyday access door acting as the back door for a quick exit out to the garden.

be opened, instantly connecting the kitchen with the newly built BBQ area outside.

This stunning new-build property has been nominated for a local design award. A combination of traditional Yorkshire stone coupled with our bespoke aluminium alongside bold cladding and fascias has home. Internally our glazing is the dominant feature in a house finished to the highest open allowing for a seamless transition from standard where each room contains huge windows and doors ensuring expansive views, and optimum light and space, are achieved in every room in the house.











30 BI-FOLDING DOORS EXPRESSBIFOLDS.CO.UK | 0800 121 4809 CREATE A SPACE FOR HAPPIER LIVING 31 THE COLLECTION

## CASE STUDY - KINGSGATE HOUSE

## BEAUTIFULLY CLASSIC, TOTALLY CONTEMPORARY

This West London property has been both modernized and extended, courtesy of this contemporary single storey extension. This spacious rear extension includes a new kitchen diner, snug, and a striking raised patio area with an external BBQ and seating area, linking the new outdoor area to the new open-plan kitchen space.

The full width of the new space is made up of two large **XP View** bi-folding doors, each spanning a width of 5.3 metres and standing at 2.6 metres tall. A large three-panel folding door makes up the return of the extension folding away from the corner that meets the rear elevation bi-folding doors. The structural posts within the extension have all been cloaked in insulated pressings, ensuring the dusty grey RAL colour of 7037 runs consistently throughout the entire wall of panoramic glazing.

Utilising bi-folding doors on both sides of the extension means the side elevation can be opened out to the new BBQ area, with the option of opening the full rear elevation, creating a stunning open space, seamlessly flowing from the kitchen out to the garden.

The flat roof also contains two of our skyline roof lanterns expertly positioned over the dining table and new breakfast bar, creating light-filled, luxurious surroundings to enjoy meals, and socialising with friends and family.

The minimalist design of our skyline roof lanterns is very much in keeping with this beautiful extension that has been completed with both a quality design-led approach, and the finest attention to detail.







BI-FOLDING DOORS — CREATE A SPACE FOR HAPPIER LIVING 33

CASE STUDY - CROFT PARK

# IN WITH THE NEW, OUT WITH THE OLD







The owners of this detached property in East Yorkshire already benefited from a large rear balcony that leads out from the master bedroom. Underneath the balcony however they knew that they weren't using their space to its full potential. The existing space comprised thick framed windows and doors including a seven and three panel bi-fold door and fixed window split into two sections. The existing doors were clunky and difficult to operate, plus they looked old-fashioned when viewed from the inside with thick frames dominating the outward views to the garden. The homeowners decided to completely overhaul the space by replacing the existing bifolds and window, so we combined the slender 90mm sightlines of our XP View bi-folding door with 1400mm folding door panels to create a stunning glass façade across the full width of the new sunroom.

This seven-metre bi-folding door is split into just five panels, replacing what was a seven-panel bi-fold so the difference in appearance between the two is remarkable. A three-panel bi-fold door was used on the return for quick and easy access out through the traffic door, while the opposite return followed the same theme of more glass and less frame as the existing two panel fixed window was replaced with a large picture window, to create a glass corner effect, keeping the space looking bright and airy.

The new sunroom is a wonderful setting that is bathed in light from all angles, while framing the outward views of the landscaped garden. The space is contemporary but warm and will no doubt be enjoyed throughout the whole year.

## STYLISH LEISURE

As impressive outside the house as they are within it, bi-folding doors are an ideal way to create the perfect space both outside and in. They are just as striking when used in the garden, proving popular for use around swimming pools, bars, home gyms, BBQ areas and garden offices.

If you're thinking about creating a leisure space for your home, why not visit one of our unique showrooms for inspiration?

Locations and opening times can be found on expressbifolds.co.uk













36 BI-FOLDING DOORS THE COLLECTION EXPRESSBIFOLDS.CO.UK | 0800 121 4809 CREATE A SPACE FOR HAPPIER LIVING 37









# STUNNING PRODUCT TO SUIT ALL SEASONS

The seamless connection with your outdoor space and the flexibility to open your home out to the garden are now fundamental in how we use our homes, but our products will still bring many benefits to your home during those cold and wintry months.

The combination of thin aluminium profiles and large glass areas will ensure that your rooms feel large, light and bright even on the dullest of winter days. The premium design of our products from the thermal insulation of our doors and windows to the high specification glass that we use as standard will ensure that the heat will be locked inside your home. Your new Express products will keep your home warm, safe and secure for twelve months a year with beautiful, modern glazing forming the picturesque backdrop for those special moments with friends and family.

You can look forward to autumnal Halloween and birthday parties, friends gathering to watch sporting events, enjoying Christmas festivities with the family or romantic meals in February – our products will help you to create treasured memories inside your dream home.





38 SLIDING DOORS — THE COLLECTION EXPRESSBIFOLDS.CO.UK | 0800 121 4809 — CREATE A SPACE FOR HAPPIER LIVING 39

## A MINIMAL APPROACH

## LESS FRAME & MORE GLASS

The capabilities of our industry-leading sliding door systems create more of a moving glass wall than a door. We offer various sliding door systems for a range of projects and budgets and constantly evolve our product offering to ensure we remain on-trend and ahead of the market as demand grows for expansive glass doors, ease of operation and minimal sightlines.

We offer three slender sliding doors, our most popular solutions are the XP Glide with a sightline of just 20mm and the XP Slide 25 which boasts a sightline of just 25mm. Lift and slide patio doors are also a great option; the 'lift-and-slide' system means that as the handle is turned, the door is lifted on to ball bearings, making sliding the door easy. At the turn of a handle, the door can be secured in an open position ideal for allowing ventilation, or when children are playing in and around the doors. Our XP Slide Panoramic + is perfect for architect-led luxury new builds and extensions.

All our aluminium sliding doors are lightweight, durable, and maintenance-free. They can be powder coated in the colour of your choice to complement your home décor, and each system boasts its own unique features and benefits, allowing you to choose the right product for your specific requirements.

The **XP Glide** is designed to house a double-glazed unit weighing up to 250kg and is ideal for home renovations, new builds and extensions; the tried and tested system is also suitable for heavy duty commercial applications. Boasting feature steel handles and a sightline of 20mm, the **XP Glide** is our most popular sliding door because of its great looks and the fact it has no strict size limitations.

The **XP Slide 25** patio door offers a more cost-effective solution but a stunning visual aesthetic suitable for the most discerning homeowner. It is

manufactured with minimal frame and maximum glass, allowing us to offer a beautiful glass sliding door that lets our customers enjoy panoramic views from inside their homes across the UK. The **XP Slide 25** offers a vertical sightline of just 25mm and the outer frame of the door is minimal, giving the appearance of uninterrupted glass for an effortlessly sleek finish.

The **XP Slide LS25** is the lift and slide variant of the same system with each panel capable of housing a glazed unit weighing 200kg. The system is perfect for small or large spans and with an industry-leading sightline of just 25mm available on a twin track solution it means we can offer both the performance of a heavy-duty lift and slide door with the superb aesthetic of a panoramic sliding door.

The **XP Infinite** is a premium quality lift and slide system. The system boasts exceptional thermal and weather performance, a 47mm sightline on twin track systems and has the option of a moving corner post solution. The **XP Infinite** is perfectly suited for installations into the most exposed locations in the UK.

In addition to the above we offer several more sliding door systems, which can be discussed with our sales team including our exclusive **XP Slide Panoramic +** which combines high specifications, slim sightlines and an almost frameless appearance.

All our systems are manufactured bespoke in our Head Office in Leeds and are available with a variety of panels. A traditional twin track system offers the option of two or four panels and a triple track system typically contains three or six panels. Visit any of our showrooms or speak to our team to learn more







## **SLIDING OR BI-FOLDING?**

Our industry-leading range of bi-folding and sliding doors will all transform your space, flood your home with light and allow for expansive views of the outside landscape. All our products benefit from a comprehensive 10-year guarantee when installed by ourselves. How you will use your doors and how they will look in your home are the main consideration when choosing between a bi-folding door and a sliding door.

Sliding doors boast less visible frames than bi-folds and are considered to look better when closed. Sliding doors also create more of a dramatic feature within any space thanks to huge glass panels and variable, flexible opening configurations.

SLIDING DOORS — THE COLLECTION EXPRESSBIFOLDS.CO.UK | 0800 121 4809 — CREATE A SPACE FOR HAPPIER LIVING 41

## LIFT AND SLIDE DOORS

## XP SLIDE LS25

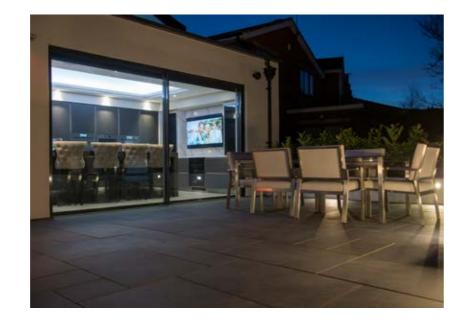
The **XP Slide LS25** is the lift and slide variant of our popular XP Slide 25. The system boasts the same outer frame and minimal sightline but with the lift and slide mechanism making it easier to use, lockable in any open position with improved weather ratings and the slimmest sightline of any lift and slide door on the market.

The lift and slide system is highly robust, with excellent thermal efficiency that can achieve overall U values as low as 1.3 W/m²K. The system enables you to lock the door in any position. As the door lifts onto the ball bearings, the quality of the system minimises the weight, meaning that a double-glazed unit weighing up to 200kg can be easily slid to one side.

The system has good weather and thermal performance with the siender 25mm sightline section undoubtably its key feature. The system is available as a twin track system only.

## BENEFITS INCLUDE:

- Fully weather-tested slimline interlock with 25mm sightline available on twin track systems
- Lockable in any open position
- The elevating sliding gearing makes operation easy
- Available with both panels sliding
- Stainless steel feature handle
- Tested to stringent PAS 024:2016 testing standards
- Overall U values as low as 1.3W/m²k
- Wind load resistance in accordance with DIN FN 12210 up to class C3.
- Watertightness in accordance with DIN EN 12208 up to class 9A
- Air permeability in accordance with DIN EN 12207 up to class 4
- Maximum height of 2250mr
- Increased maximum panel height of 2400mm available with international reinforcement profile.





## XP INFINITE

The XP Infinite is a premium quality lift and slide system with unrivalled therm efficiency that can achieve overall U values as low as 1.1 W/m²k. A simple turn the handle lifts the door onto ball bearings allowing even 300kg doors to glide open with the slightest touch. The lift and slide mechanism means the door cabe locked in any position open or closed.

The XP Infinite is a high specification product that looks great. The slender 47mm sightline contains an indent that reinforces the profile but also acts a built-in handle making the door even easier to operate.

## BENEFITS INCLUDE:

- Exceptional sound insulation
- Watertightness Class 9A
- Air permeability Class
- Wind load resistance Class C4/B
- Burglar resistance RC2 & PAS 24
- Overall U values as low as 11 W/m²k
- High energy savings thanks to the exceptional energy efficiency
- Thermally broken profiles filled with Energy bar & Insulation foam
- Minimal sightline of just 47mm available on twin track doors
- Typical sightline of just 105mm on three, four and six-panel sliding doors
- Lift & slide mechanism makes the door easy to operate and can be locked in any open position
- Innovative 24mm low threshold option with built-in drainage for nonexposed locations
- Typical sightline of just 94mm and more slender profiles available with the low threshold option
- Sash weight up to 400kg
- Twin, triple, and unique quadruple bottom tracks available
- Moving corner post available
- All panels moving available with the low threshold bottom track (nonexposed locations only)
- Integral blinds available on a twin track only





## MINIMAL FRAME SLIDING DOORS

## XP SLIDE 25

A premium product that is perfect for architectural designed spaces, our atest panoramic sliding door system, the **XP Slide 25** incorporates glass that is structurally bonded to the interlock, giving it a vertical sightline of just 25mm.

The outer frame is slender making it perfect for UK installations, whilst giving the appearance of uninterrupted glass for an effortlessly sleek finish. As well as looking superb the door is available with a subtle lever handle or a bold stainless-steel feature handle, which is available in a contemporary textured black finish also.

The system boasts a five-point lock creating an extremely secure glass door without compromising its minimalist appearance.

## BENEFITS INCLUDE:

- Structurally bonded interlock meaning less frame and more glass
- High weight limit of 150kg per pane
- Available with all panels slidin
- Typical sightline of just 25mm
- Five-point locking on the master door
- Overall U values as low as 1.5W/m²
- Available with a lift and slide mechanism
- Feature bar handles available in textured black and stainless steel
- Full complement of doors and windows to suit
- Maximum panel width of 2250mm
- Maximum panel height of 2250mm
- Increased maximum panel height of 2400mm available with internal reinforcement profile.





## XP GLIDE

Flexible configurations, larger glass areas, rapid delivery and installation times – say hello to the XP Glide. The XP Glide is our best-selling and most popular patio door. The beauty of the XP Glide is its massive glass areas. Minimum aluminium profiles between panes means unrestricted views an more natural light.

The XP Glide is an extremely strong door and is suitable for replacing existing products as well as new builds and extensions. It is also available with a bold feature handle. Its 20mm vertical sightline and ease of use make it the ideal choice for many of our customers.

## BENEFITS INCLUDE:

- Suitable for commercial and residential application
- Maximum weight limit per panel of 250kg
- Maximum height 2550mm
- SKG security tested
- Twin, triple track and wider configurations available
- Typical sightline of just 20mn
- Overall U value of 1.5 W/m²k
- Air Class 3, 600 PA equivalent to 70mph winds
- Wind Class AE. 2400 PA equivalent to 142mph winds
- Water Class 7a, 300 PA equivalent to 50mph winds and water bein pulsed at the frames under pressure
- Feature bar handles available in textured black and stainless steel
- Full complement of doors, windows and roofs to suit





44 SLIDING DOORS — CREATE A SPACE FOR HAPPIER LIVING 45

## VIRTUALLY FRAMELESS SLIDING DOORS

## XP SLIDE PANORAMIC +

The XP Slide Panoramic + is an industry-leading, cutting-edge, sliding door system which will act as a standout feature in any space. Slender and concealed profiles simultaneously provide both a contemporary aesthetic while beautifully framing a panoramic view of the outward surroundings.

The main features of the **XP Slide Panoramic** + are the completely invisible profile of the door panel, the slender mullion and the shallow frame, which is designed to be fully concealed. The glass sliding panels may be massive, but thanks to the rollers sat in the bottom track they slide open and closed easily and quietly.

## BENEFITS INCLUDE:

- Twin and triple track outer frame designed to be built into the walls, floors and ceilings
- Panel profiles are completely concealed in the upper and lower outer frames
- Slender but incredibly strong sightline of 25mm
- Maximum weight of 500kg per panel
- 52mm triple glazing offered as standard
- Door panels are made using state-of-the-art insulation material with high thermal parameters
- The cutting-edge sliding seals used in the frame are aesthetically pleasing and silent in use
- Bottom track rollers are available in stainless steel or black polyamide
- State-of-the-art drainage system drives water away from the door
- The structural base has excellent thermal isolation
- Air permeability: class 4, PN EN 12207
- Watertightness: class 8A (450 Pa) PN EN 12208
- Wind load resistance: C3 (1200 Pa)/B3 (1200 Pa) PN EN 12210
- Installed with a four-person team as standard plus specialist lifting equipment
- Size limitations based on a height to width ratio, which is governed by the class size





## GET UP CLOSE AND PERSONAL

Choosing doors and windows for your home is a big decision but when sliding door will play such an important role in the design of your inside space, while keeping you connected to your outside space it really does become a huge decision.

This is why we have gone to great lengths to build the best and most inspirational showrooms in the country. It's great to look online and read product specifications in brochures but ultimately it's how a product performs, feels and looks to you, which will determine if it's the right product for your home.

You can see our full range on display in our showrooms, allowing you to explore the differences between our twin and triple track systems, colour at handle choices and of course talk through the options with our expert team to find a bespoke sliding door solution that will be expertly manufactured to your exact specifications.





The XP Glide sliding door on display in our Leeds showroom



46 SLIDING DOORS — CREATE A SPACE FOR HAPPIER LIVING 47

**CASE STUDY - HILL CREST** 

## SPECTACULAR SETTINGS

The owners of this home wanted to renovate the existing stone-built property and more than double its footprint with a huge rear extension. The brief of the project was to update the existing building and retain its townhouse characteristics whilst adding a *Grand Designs* style extension that could easily be mistaken for a modern new build home. The front of the house benefits from our slim aluminium windows installed into the existing stone mullions. The windows achieve the 'crittall style' appearance thanks to the black Georgian bars inside the glass.

The double height rear extension is dominated top to bottom with our impressive glass products. Several slim sightline sliding doors span the whole width of the rear extension separated only by the structural steel junctures of the extension. The double height atrium is screened with Schueco FWS 35 PD curtain walling. This unique façade glazing was the perfect solution for this project thanks to its slender sightlines of just 35mm allowing it to line through with the panoramic doors below.

The finished results of this project are stunning and one of the most impressive extensions you are ever likely to see. The brief has been wonderfully achieved: stepping through into the open-plan extension is nothing short of spectacular, floor to ceiling glass, slim sightlines, panoramic views – it's an immediate wow factor from all angles and a great example of how visiting our showrooms can provide the working template as you work towards your own dream home.









48 SLIDING DOORS — THE COLLECTION EXPRESSBIFOLDS.CO.UK | 0800 121 4809 — CREATE A SPACE FOR HAPPIER LIVING 49



CASE STUDY - OAKDALE MANOR

## SPACE TO LIVE

This traditional home has been fully transformed into a stunning space using a range of our products. It boasts coordinating finishes to all of the windows and doors, including the entrance atrium, gable extension with bi-folding doors, and various sets of our XP Glide sliding doors with a sight line of just 35mm.

The open-plan kitchen and dining area benefits from a wall of glass that takes full advantage of the beautiful outside surroundings. This is gracefully achieved through two twin track sliding doors and a three panel sliding door within the new extension – a wonderful example of why sliding doors are a popular choice for new home build projects.

This project was completed back in 2018 and since then we have modified the system by slimming down the interlock to just 20mm.





EXPRESSBIFOLDS.CO.UK | 0800 121 4809



**CASE STUDY - THE SPINNEY** 

## CALIFORNIA DREAMING!

This Harrogate site was completely renovated to create this simply stunning new family home. The finished property looks like it's straight from an episode of Netflix's Selling Sunset, albeit with a slightly more overcast North Yorkshire backdrop.

Thanks to our world class manufacturing capability and our decades of experience in creating beautiful homes we were the perfect match to supply all the glazing requirements for a luxury home like this.

Likewise, we are equally adept at providing bi-folding or sliding doors and window solutions for smaller homes whether they are new builds or simply replacement installations.

You can explore more of this project on our website including a video tour of the property and an interview with a key member of our team who worked with the owner throughout the build.









CASE STUDY - CHAPEL LANE

## AHOLY TRANSFORMATION



Following the purchase of a previously unoccupied Parish church in Leeds, the homeowners decided to take on the daunting task of project-managing this major renovation and extension of their new property themselves.

This project is a great example of how getting the initial design right gives you the best chance of an amazing, finished home.

This complex renovation also showcases how our bespoke products can be mixed and matched to achieve simply stunning results on all types of projects. The newly created home contains a combination of picture windows, shaped windows, bi-fold windows and doors. In addition, we also installed sliding doors that really blend the external and internal space together.

Project-managing a home renovation can be a stressful process so having one reliable company with one point of contact to bring all your bespoke glazed products together goes a long way to ensure your project runs as smoothly as possible.



## PICTURE PERFECT WINDOWS

Thinking about transforming your home with our modern and stylish sliding and bi-folding doors? Complete the look with windows to match. We have products for traditional and contemporary homes, plus additional options for commercial projects. And, as you'd expect, they're all built to the same high quality and specifications we're known for.

Ve have a great range on offer, from fixed to tilt and turn nd bay windows – all available in a huge choice of over OO RAL colours as well as various finishes including dual colours as well as our Essence and Elite options.

Plus, we also design and manufacture bespoke shaped windows, apexes and gables – just speak to us if you nee anything unusual and we'll find a solution.

For more information visit our website expressbifolds.co.uk or visit one of our showrooms.



Casement windows



ixed windows



Tilt and turn windows



Bay windows



Shaped frames and gables



Curtain walling





## CASEMENT WINDOWS

Casement (open out) windows are our most favoured design. A flat sash casement window features a square outer frame with opening sashes that sit completely flush against the outer frame, creating a modern appearance. Our Scenic casement windows feature slender profiles, superb thermal performance and Secured by Design accreditation, making them perfect for new builds, extensions and replacing existing windows. We also offer a Heritage style sash, which allows us to replicate the appearance of steel windows if a more traditional appearance is preferred.

## **FIXED WINDOWS**

Fixed windows are a cost-effective way to allow maximum light with minimum outlay. These windows are designed to complement our product range and can be manufactured to the smallest sizes, allowing light into a restricted space. They can also be manufactured without transoms or mid-rails, up to five square metres in size, creating an impressive glass façade with stunning visual impact.

## TILT AND TURN WINDOWS

Tilt and turn windows combine the benefits of both fixed windows and casement windows. With generally much larger individual sashes than our casement windows, they allow maximum light and offer great views. Large panes of glass can be tilted inwards to allow ventilation into a room, or the full sash can be swung inwards to open the window fully – great as a fire escape window if needed.

Tilt and turn windows are perfect for full height glazing above ground floor. We can offer a floating mullion to create a French style window and we can offer an integrated Juliet balcony that connects seamlessly with the frame to offer the perfect solution for full height and opening windows within bedrooms.

## **BAY WINDOWS**

Whether you're replacing existing bay windows or creating new ones, our entire window range can be utilised in any configuration you like – creating a really modern solution to a traditional bay window.

## SHAPED FRAMES AND GABLES

Our experienced craftsmen can manufacture and install any shape of frame to fit any opening. We also manufacture and install bespoke powder-coated pressings and fascias to cloak off all steel and timber supports to give a highly-detailed architectural finish. Manufacturing various products allows us to offer individual solutions to suit your unique requirements, combining our door systems with glass façades, windows, shaped frames and roofing systems. We are unique in that we have no need to outsource products or workmanship, taking full responsibility for all aspects of the project, including manufacture and installation.

## **CURTAIN WALLING**

If you're looking for something with real wow-factor, this could be the answer. Curtain walling is a structural aluminium frame, which can house high specification glazing, insulated panels and a full range of our products including doors and windows, creating a stunning addition to your home. This style can be used to create large elevations of glass, making it increasingly popular in luxury residential developments.

56 WINDOWS AND ROOFS — CREATE A SPACE FOR HAPPIER LIVING 57

## BLUE SKY THINKING

Let your imagination soar by combining your aluminium doors and windows with a bespoke glass roof – all designed, engineered and manufactured in our world-class production facility and installed by our experienced craftsmen. What better way to extend your home and create a stunning space at the same time? All our roofs are highly engineered in reinforced aluminium and are powder-coated to match the colour of the door and window products, creating the same stylish look across the whole installation.

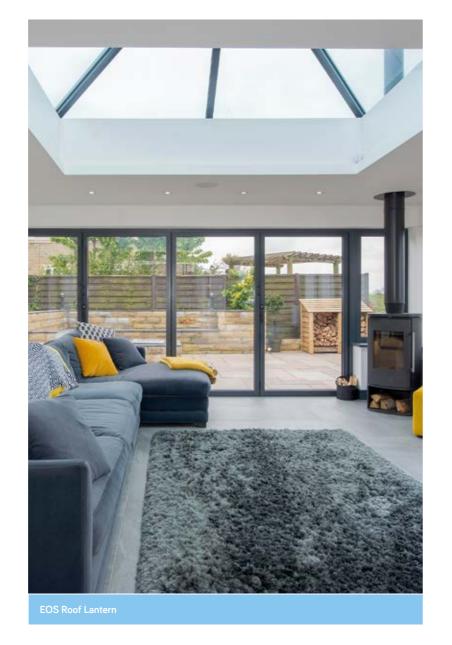
We manufacture a range of top-quality roofing products suitable for all types of properties. Using industry-leading techniques and the highest quality materials, our bespoke aluminium roofing solutions are strong and secure, and allow the maximum amount of light into your home. The products we manufacture include our glazed solutions for flat roofs, the EOS Roof Lantern, and our two sleek rooflight options, the XP Sky View Skylight and the XP Pyramid Skylight.

We also offer **Lean-to roofing** and we use our slim **Sky-Line** profile for bespoke solutions such as inset glass roofs.

We offer design-led solutions to suit you – designing, manufacturing, and installing our systems to specification.

We know that no two homes or projects are truly alike, which is why we tailor every aspect of the project to meet your needs at every stage of the process. The flexibility of our glazed roofing systems is such that they can be used to create aluminium conservatories, glass rooms and orangeries. With large glass expanses and a modern architectural aesthetic, our aluminium roofing products can make your dream home a stunning reality.

A visit to one of our showrooms is the perfect way to explore some of the stunning bespoke solutions we can create for you.





SkyView Skylight



EOS Roof Lantern



P Pyramid Skylight



Lean-to Roofin

58 WINDOWS AND ROOFS — CREATE A SPACE FOR HAPPIER LIVING 59











CASE STUDY - THE COURTYARD

## CENTRED ON PERFECTION

This luxurious self-build home has been constructed and finished to the highest standard. A perfect combination of light-filled open-plan spaces alongside small, cosy, and quirky areas creates the perfect family home. Boasting a huge courtyard entrance, the house is made up of two separate buildings bridged by fixed picture windows and large **XP Glide S** sliding doors.

A mix of casement windows and large panoramic screens of curtain walling have created huge shaped windows which, sitting alongside the external render and contemporary stone cladding, have created a stunning exterior to this luxury home. The rear elevation has been completed in the same style with shaped curtain walling expertly installed into the roof gables, including a large, distinctive shaped gable in the master bedroom.

Contemporary stone cladding has again been used to great effect, this time on the flat roof extension that floods the interior with light, thanks to our **Sky-Line Roof Lantern**, which is very much in keeping with the rest of the property's premium aesthetic. Every room in this house is filled with premium architectural features, and this beautiful home contains multiple products that we manufacture and install daily.

It is the flexibility of our product portfolio, and our short lead times, that allow homeowners to design their dream home and still have the luxury of dealing with just one company who will handle the job from initial sales contact right through to the finished project.

## CASE STUDY - STONE GRANGE

# THE BEST OF BOTH WORLDS

This large, detached home contained two separate briefs. The front of the house was to be in keeping with the rest of the street but with subtle, modern touches.

The rear of the house was to be completely transformed with a huge, double storey extension intended to create a sociable, flexible, and light-filled space, with a more modern appearance than the front of the house.

Our slim-framed aluminium windows in white suit the front of the home perfectly, a luxurious detached property now benefiting from crisp, white windows complete with leaded lights for a more traditional appearance. The bold, distinctive aluminium entrance door adds a contemporary twist to this classic looking property and gives an indication of the contemporary décor once inside the house.

The rear of the property is nothing short of spectacular, a fantastic combination of our picture, tilt and turn and casement windows, alongside bi-folding doors, and huge sliding doors set over three floors and two separate outdoor patio areas.

The front of this property demonstrates how our products are ideal for traditional homes, and the rear showcases our capabilities for creating dramatic, modern spaces.











## FRONT DOORS THAT MAKE THE PERFECT INTRODUCTION

Want to make a lasting first impression?

Greet family, friends and guests with one of our expertly crafted front doors - an ideal addition to your dream home. Acting as a focal point, the front door is a key purchase. We take a design-led approach to ensure that our front doors meet your every expectation in quality, appearance and security.

We manufacture all our doors in the UK to the highest standards to quarantee you'll love your space from the very first moment.

## **Our Premium Entrance Doors**

Expertly manufactured in-house to bespoke sizes, we fabricate our premium entrance doors and then bond both skins of the distinctive panels to both faces of the door sash to create a flush finish inside and out. After bonding we carefully store the doors and allow them to set for fortyeight hours to complete the manufacturing process. This method creates an extremely robust and secure front entrance door. Our Premium range offers the flexibility to choose the characteristics of your door through our selection of unique panel designs, huge range of colours and finishes, handle options and tailor-made sizes.

## **Grand Pivot Doors**

Manufactured using the same bonding methods as our Premium range, our new pivot doors push the boundaries that bit further. Rather than traditional door hinges. the doors pivot thanks to an innovative off-centre rotation axis that not only adds a dramatic effect when opening the door but also aligns with the modern architectural demand for standout features. Available in a range of contemporary styles at huge widths and heights, our pivot doors will add a statement entrance to any property.

## XP77 Entrance Doors

Faster lead times and a more competitive price are two advantages our XP77 doors have when compared to our Premium range, and the ability to make wider and taller doors is the advantage when compared to the Signature doors. The doors are manufactured to the same exacting standards and offer many of the same benefits, but rather than the panel being bonded to the sash we glaze the panel into the door. Boasting eight distinct panel designs and available in any RAL colour, our XP77 range can really set the tone as the perfect entrance to your home.

## **Smarts Signature Doors**

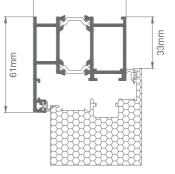
Uniquely for us, we do not manufacture this range of entrance doors. The doors are manufactured by Smarts in Yatton, but such is the quality of the product and the value for money we are happy to offer this costeffective range to our customers. Available in a range of styles and with a huge choice of customisation options, the Smarts Signature Doors are a top quality product with a modest price tag.

## SMARTS SIGNATURE DOORS

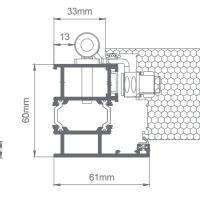
## **PRODUCT FEATURES:**

- 60mm thick door leaf which is 36% thicker than GRP composite doors
- All doors manufactured using 1.5mm aluminium sheets as standard
- Interior and exterior weather seals
- Overall U values of 1.4 or better
- PAS 24 compliant
- High security locking system
- 3-star lock cylinders that are anti snap, bump, pick and
- Choice of three lock styles 2 hook multipoint, slam lock or 2 hook and 4 deadbolt
- Three heavy duty and adjustable hinges
- Double glazed 6.8mm laminated glass used as standard
- More than 200 RAL colours and finishes available
- Dual colour doors available
- Massive choice of letter plates, handles and knockers available in a range of colours.
- Side and top lights available
- Design your door, your way
- Can be mixed and matched with bespoke Express products
- Available to order online through expressbifoldsdirect.co.uk

Head detail



Threshold detail



Side iamb detail





Abbey

Broadfield

Portobello



Millbrook



Lansdown

Smarts Signature Doors opening inwards

FRONT DOORS — THE COLLECTION EXPRESSBIFOLDS.CO.UK | 0800 121 4809 CREATE A SPACE FOR HAPPIER LIVING 65

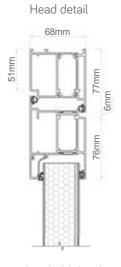
## XP77 ENTRANCE DOORS



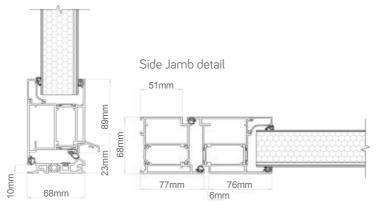
## **PRODUCT FEATURES:**

- 68mm frame depth
- 40mm panel depth
- EPS 100 Polystyrene core
- 28mm solid MDF reinforcement within the panel Full range of sidelights and top-lights available
- Seven-point locking
- Maximum size 1100mm × 2300mm
- Standard colours 9016 White, 9005 Black & 7016 Anthracite Grey. Elite and Essence finishes are only available with our Premium entrance door range
- Option of three distinctive exterior steel bar handles available across all panel designs
- Anti-snap/bump security cylinders offered as standard

- Keyed alike with the rest of your Express doors as standard - meaning one key to open all your Express doors
- Doors are completely bespoke
- Overall U values as low as 1.2 W/m²K
- Easy to maintain
- Five-year guarantee on the door panel
- Can be coupled with the full range of Express folding door and window products
- Can be inserted into Express curtain walling atriums



Threshold detail



XP77 Doors opening inwards

The more cost-effective XP77 range is manufactured to the same exacting standards as our premium range. We manufacture the aluminium door but rather than bonding the panel to the sash we use a 40mm glazed in panel to create designer front doors that look great, whilst offering superb security features and thermal performance.

Boasting seven-point locking, bespoke sizes, huge colour choices and Secured by Design accreditation, our XP77 front entrance doors will create a statement entrance to any home.

## Glass

Laminated sandblast glass is offered as standard but clear glass for glazed inserts is available.

## Hinges

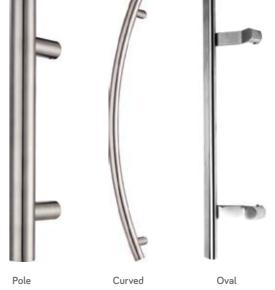
Hinges are available in black and brushed chrome.

## Door Handles

Externally we offer three feature steel handles: Pole, Oval and Curved. These three handles are available on any door design. Standard lever handles are available instead of the stainless steel feature handles, lever handles are available in stainless steel, black, white and brushed chrome. The lever handle means that the door can be operated with the handle rather than the turn of a key.

## Door Panels

The distinctive door panels are glazed into the door. We can also offer glazed entrance doors with a steel feature handle instead of the distinctive panels on request.



## Internal Lever Handles

(available externally on request)

We offer two ranges of internal handles. Our Purity curved steel handle is offered as standard. We also offer a contemporary, baseless lever handle that is available in five colours.





Anthracite grey Purity steel look Brushed chrome

EXPRESSBIFOLDS.CO.UK | 0800 121 4809 CREATE A SPACE FOR HAPPIER LIVING 67 66 FRONT DOORS — THE COLLECTION

## STATEMENT PIVOT DOORS

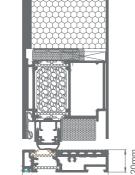
# Head detail

## **PRODUCT FEATURES:**

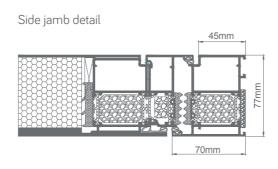
- 77mm frame depth
- 77mm panel depth 77mm insulating PU foam
- Maximum size 1500mm × 3200mm
- Maximum panel weight 500kg
- Various distinctive styles available
- LED lighting available
- Steel pull handles available on the inside of the door panel
- Doors are completely bespoke
- Easy to maintain

- atriums
- Watertightness class 4A (150 Pa), EN 12208
- 12210
- Operating forces class 1, EN 12217
- Resistance to torsion class 4, EN 1192
- Thermal insulation UD from 0,65 W/(m²K)

- Can be inserted into Express curtain walling
- Air permeability class 4, EN 12207
- Wind load resistance class C3 (1200 Pa), EN
- Resistance to vertical load class 4. EN 1192



Threshold detail





PD01-Unistyle or cold white colours. Finger print reader available. Maximum size up to 1500mm × 3200mm

PD09-Glass Elegance

or cold white colours.

Fingerprint reader available.

Maximum size up to

1500 × 2950mm





PD10-Abu Dhabi Elegance LED backlighting, available in warm or cold white colours. Fingerprint reader available. Maximum size up to 1500 × 3150mm



LED backlighting, available in warm LED backlighting, available in warm LED backlighting, available in warm LED backlighting, available in warm



PD04-Vertical Touch

or cold white colours.

PD11-Modern Wood Craft or cold white colours. Maximum size up to 1500 × 2950mm



PD05-Asymmetrix or cold white colours. Maximum size up to 1500mm × 3200mm

PD13-Elegant Grip

or cold white colours.

Maximum size up to

1500 × 2950mm



LED backlighting, available in warm or cold white colours. Fingerprint reader and touch sensor available. Maximum size up to 1500mm × 3150mm



PD08-Lineo Harmony Maximum size up to 1500mm × 2950mm



PD14-Sleek Glass or cold white colours. Fingerprint reader available Maximum size up to 1500mm × 3200mm

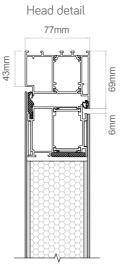


PD17-Innovative or cold white colours. Maximum size up to 1500 × 3200mm

68 FRONT DOORS — — THE COLLECTION EXPRESSBIFOLDS.CO.UK | 0800 121 4809 CREATE A SPACE FOR HAPPIER LIVING 69

## PREMIUM ENTRANCE DOORS



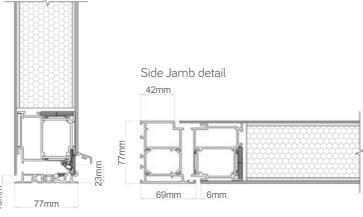


## **PRODUCT FEATURES:**

- 77mm frame depth
- 77mm panel depth
- 72mm insulating PU foam
- Seven-point locking
- Maximum size 1300mm × 2550mm
- Standard colours 9016 White, 9005 Black & 7016 Anthracite Grey
- Full range of RAL colours, and Elite & Essence finishes
- Stunning oak veneer finishes available.
- Stainless steel internal lever handle offered as standard
- Anti-snap/bump/drill/pick 3 star diamond rated security cylinders offered as standard

- Keyed alike with the rest of your Express doors as standard – meaning one key to open all of vour Express doors
- Full range of sidelights and top-lights available
- Doors are completely bespoke
- Overall U values as low as 1.2 W/m²K
- Easy to maintain
- Can be inserted into Express curtain walling atriums
- The bespoke panel is manufactured in Germany so typical lead times are 5-7 weeks (lead times are a guideline only and do fluctuate throughout the year)
- Flush fitting double skin door panel offered as standard
- Concealed hinges as standard

## Threshold detail



Premium Entrance Doors Opening inwards

All our doors are expertly manufactured to the same standard. We manufacture the aluminium front door and then double bond the 77mm deep panel to the door.

The door boasts a completely flush finish on both the external and internal face of the door. The double skin panel solidifies the door and adds to its premium look and feel.

Our premium range of entrance doors are Secured by Design accredited for extra piece of mind.

## Letterboxes

Letterbox available with the Dicoma, Liseo and Sila doors. Letterbox available in stainless steel only.

## Glass

Laminated sandblast glass is offered as standard but clear glass for glazed inserts is available.

## Hinges

We offer fully concealed hinges as standard on all our Premium entrance doors.

## Door Handles

Liseo is available with a vertical handle instead of horizontal if requested.

The various steel feature handles displayed on the doors exterior can be used on any of the door designs that don't have a built-in handle.

The feature handle trim on the Sila and Tira doors are available in black or silver anodized. The external door knob on the London, Amsterdam and Paris designs is available in stainless steel or textured black.

EXPRESSBIFOLDS.CO.UK | 0800 121 4809

## Solid doors with no glass inserts



Solid designs with option for glazed inserts



Dicoma



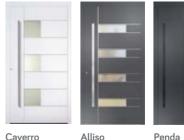
Numira





Linora







Metris in Oak Malt



Huge range of RAL colours and unique finishes available including natural oak, steel and concrete







Arola









CREATE A SPACE FOR HAPPIER LIVING 71

70 FRONT DOORS — THE COLLECTION CASE STUDY - EAGAR LANE

# BRINGING AN OLD BUILDING TO LIFE

This barn was originally being used as a storage facility, but the new owners had ambitious plans for this tired old building. They commissioned a leading architects practice to design a large-detached property that was bright and airy that would become their new family home.

There are very few companies in the UK who can in-house manufacture and install all the bespoke products required for a build of this type, and even fewer who can do so to the standard demanded from both the client and architect who were striving for this to be the best property it could possibly be.

Our statement entrance door adds a contemporary element to the front elevation. The door sits centrally, surrounded by a glazed top light and side lights. The solid slab door with indented feature handle has been powder-coated to one of our Elite colour finishes, while the surrounding outer frame and windows are finished in our standard black, a bold choice which gives a real 'standout' feel to this beautiful feature product.

Floor to ceiling glass is a key characteristic of this stunning property and a combination of our sliding doors, curtainwalling, fixed picture windows and shaped windows have blended harmoniously with the rest of our range to create this distinctive home.

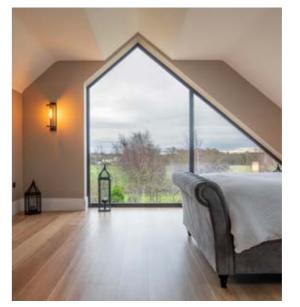
A rear view of the property from the foot of the garden showcases the attention to detail from all parties involved, resulting in a superbly designed home that has been wonderfully executed by both the construction and our manufacturing and installation teams.

We delivered a significant amount of aluminium glazing products throughout the property with the front elevation initially intended to have traditional sliding sash windows, with the more modern elements reserved for the rear. After seeing the quality of our aluminium windows, the homeowners decided instead to utilise these around the whole of the house and, like the client, we think the finished results speak for themselves.











72 FRONT DOORS — THE COLLECTION EXPRESSBIFOLDS.CO.UK | 0800 121 4809 — CREATE A SPACE FOR HAPPIER LIVING 73

## CASE STUDY - HIGHFIELD VIEW

## A UNIQUE WELCOME

The owners of this property were determined and unique with the Linora entrance door to achieve a completely individual look with their front door and windows.

Whilst a grey RAL shade is the usual choice for this style, they opted for a textured Mocha finish. This ensured the front of the house looks both beautifully modern

and Scenic windows complementing the modern rendered finish.

The rear elevation products look stunning in a granite finish and are a fitting example of how our products can become the dominant feature within a modern renovation.









74 FRONT DOORS THE COLLECTION

## CASE STUDY - FELINWEN

# ANIMPRESSIVE FRONT ELEVATION

All the elevations of this home are dominated by our glazing products and all the interior rooms also benefit from them but the front elevation perfectly sets the tone to this newly built home. Clean lines and thin aluminium frames were the perfect combination for this superbly constructed property. The ground floor boasts slim framed aluminium casement windows sat neatly against the cream house render. The Premium entrance door in our Linora design is flanked by two sidelights sitting below a large structural steel.

The glazed entrance atrium then runs all the way up to the roof ridge, two additional windows separated by another structural steel are all blended with external and internal aluminium pressings to create the appearance of one large window running from top to bottom.

This theme continues with the remaining upper floor windows. Large format shaped windows are positioned either side of the entrance atrium – again two windows fixed top and bottom of a structural steel. A unique shaped apex window completes the expansive glazing on the front elevation. All the elevations of this home are dominated by our glazing products with all interior rooms also benefiting from them.







76 FRONT DOORS — THE COLLECTION EXPRESSBIFOLDS.CO.UK | 0800 121 4809 — CREATE A SPACE FOR HAPPIER LIVING 77

# CREATE YOUR DREAM HOME WITH EXPRESS

Get your project started by visiting one of our showrooms in Leeds, Glasgow, Weybridge, Romford or Bournemouth.





THE COLLECTION

## VISIT ONE OF OUR SHOWROOMS TO DISCOVER A PLACE WHERE INSPIRATION MEETS REALITY

## **LEEDS**

## The Home Space from Express

Unit 23-24, Millshaw Park Lane, Millshaw Park Industrial Estate, Leeds LS11 OBL

## 0113 286 9191

Opening times:

8.30am - 5.00pm weekdays

8.30am - 8.00pm Wednesdays

9.00am - 5.00pm Saturdays

11.00am - 2.00pm Sundays

Our Leeds showroom is open seven days a week with late night opening until 8:00pm every Wednesday.

Visitors can also tour our factory on request.

## **WEYBRIDGE**

## Weybridge Showroom

Unit 15, Trade City, Avro Way, Weybridge KT13 OYF

## 01737 760 744

Opening times:

8.30am - 5.00pm weekdays 9.00am - 5.00pm Saturdays

## **ROMFORD**

## Romford Showroom

Unit 11B Trade City, Ashton Road, Romford, Essex, RM3 8UJ

01708 957 457

## **GLASGOW**

## Glasgow Showroom

Unit B Stroud Trade Park, Stroud Road, East Kilbride G75 OFD

01355 207 141

## **BOURNEMOUTH**

## **Bournemouth Showroom**

42 Poole Hill. Bournemouth. Dorset BH2 5PS

## 01202 924 036

Opening times: 10:00am - 4:00pm weekdays

0800 121 4809 sales@expressbifolds.co.uk































