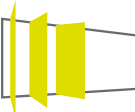




BI-FOLDS

BI-FOLDS | SLIDING DOORS | WINDOWS | GLASS ROOFS | ENTRANCE DOORS

express 
bi-folding doors



LET
THERE
BE
LIGHT

Transform your home into a grand design with the highest quality aluminium bi-folding doors from the experts. Turn your once ordinary room into a modern, light, inviting space. Blur the lines between the inside and out, creating a seamless link between your home and garden – then open it all up in seconds to create an impressive space for entertaining or relaxing with the whole family.

All our bi-folding doors are bespoke, making them the ideal product for transforming any room into a space with real wow factor. Our three types of bi-folding doors each offer their own features and benefits such as flush thresholds, everyday traffic door options, integral blinds and Secured by Design accreditation. And our doors are available in over 200 colours and finishes so you can find your perfect match. As well as bi-folds, we offer windows, sliding doors, front doors and glass roofs to help you complete the look. And everything we do is backed by our unbeatable comprehensive 10-year guarantee.



EXPRESS BY NAME

We are a family-owned business, and with a team of three people we began manufacturing and installing aluminium bi-folding doors in 2007. Today we employ over 300 members of staff nationwide, and boast a 200,000 square foot manufacturing facility, the best machinery and most skilled workforce in the industry. We are now firmly established as the largest specialist manufacturer of bespoke aluminium folding and sliding doors, aluminium window and roofing products in the UK.

From the moment you make your first enquiry, to the initial on-site visit and survey, right through to design, manufacture and installation, we work with minimal disruption to you. Plus, because we design, manufacture and install everything ourselves, you can be sure of the highest level of craftsmanship in all our products. As well as providing bi-folding doors, we manufacture sliding doors, roofs, windows and front doors. Separate brochures for all of these products are available on request, and can be viewed at expressbifolds.co.uk

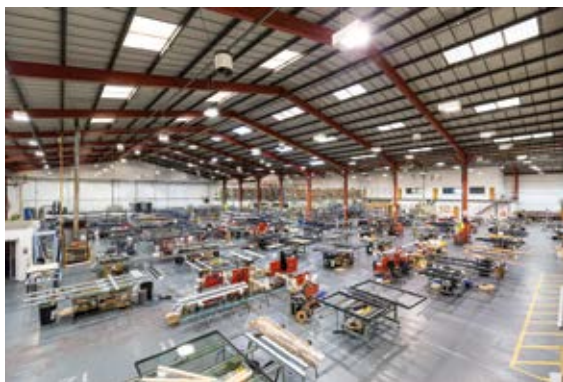
Offering an end-to-end service like this means we take complete responsibility for all aspects of our work. We have the quality products, the expertise, infrastructure and the resource to offer unrivalled service and aftercare.

In addition, everything comes with a reassuring 10-year guarantee and all the correct building regulation compliance documentation. By coming directly to us, the manufacturer, you'll also get the best possible price and advice.

We specialise in home renovation projects, whether it's a single product or a large, bespoke Grand Designs style new build. We can also supply products on a supply-only basis, as well as offering a dedicated trade and commercial service.

express
bi-folding doors

express
bi-folds DIRECT



SUPPLY ONLY – ONLINE ORDERING AVAILABLE

We pride ourselves on our bespoke offering and turn-key service, but we do offer a small selection of our industry-leading products in set sizes to purchase online through our sister company Express Bi-folds Direct.

Express Bi-folds Direct allows the opportunity to purchase some of the best bi-folding, sliding doors and rooflights available in the UK online at your convenience. The website includes a pre-made range of bi-folding doors, entrance doors and products specifically sized for garden rooms that are all available for delivery within five working days.

Transform your home with stunning doors and roofing systems expertly manufactured by Express Bi-folding Doors and delivered directly to you.

express
bi-folds DIRECT

expressbifoldsdirect.co.uk

Express 5 day lead time available on bi-fold doors, steel look bi-folding doors and bifolds, doors and windows specifically sized for garden rooms

ANYTHING IS POSSIBLE

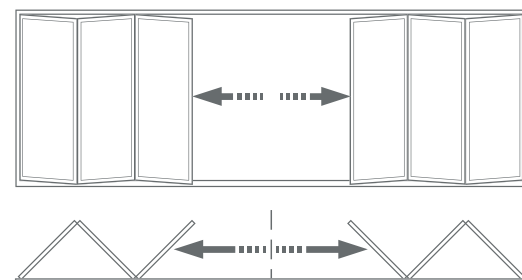
Tell us exactly what you want and we'll find a way to make it happen. We'll start with your specification – style, colour, glazing and fittings – then our experienced design team will work with you to create the perfect solution – offering expert advice and insight along the way.

All homes are different, so we'll never claim one type of product is the best solution. Instead we will help you to explore our entire product range so you can discover which option is the best for you.

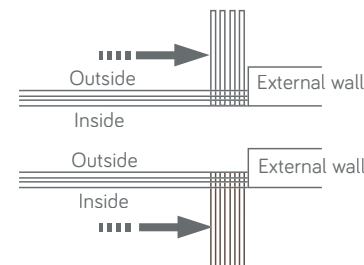
We're really proud of the diverse and flexible range of solutions we offer, and will talk to you about the finer details such as glazing options, integral blinds and bespoke, insulated aluminium pressings



Express doors fold to give a large opening aperture.



Choose to fold Express doors internally or externally from the opening aperture.



INTRODUCING BI-FOLDING DOORS

We offer a range of bi-folding systems that are all completely bespoke, the **XP View**, **XP10** and our latest system the **XP88** each have their own unique features and benefits. Our flagship model, the **XP View** however is engineered in such a way that it can be manufactured with extremely large folding panels to rival the large glass areas achieved with sliding doors.

All our bi-fold door systems boast large stainless-steel runners and heavy-duty guidance runners in the head giving them unrivalled stability. In addition, our manufacturing process includes injecting each panel with a liquid component which sets rock-hard making each one as solid as concrete but without a significant increase in weight.

Our bi-folding doors are the perfect choice if you want a fabulous looking premium product and one that is both secure and dependable. The **XP View**, our highest specification product, offers slimmer sightlines, better thermal efficiency, and larger folding panels than any other product on the market.

The **XP10** offers a more cost-effective alternative to the **XP View** and **XP88**. The system is expertly engineered and proves to be one of our most popular products. It is perfect for residential homes and applications where smaller folding door panels are required and is available to order online through expressbifoldsdirect.co.uk.

The **XP88** is the slimmest bi-folding door on the market with a sightline of just 88mm, which coupled with a cost-effective price point make it our most popular bi-fold door product.

All our bi-folding doors are manufactured in-house in our World Class production facility and come with our comprehensive guarantee for reliability, longevity and manufacturing quality.

Whatever system you choose, our years of research, development and modification have allowed us to perfect each model and take the technology to be best in-class in our industry.

Our team will be happy to talk you through the unique features and benefits of these industry-leading products to find which is best suited for your requirements.



XP View



XP10



XP88



We offer a range of options, and they all have one thing in common. Our bi-folding doors bear no weight loading on the support above. All our folding doors run on stainless-steel wheels with high precision bearings, which give an effortless gliding operation and extreme durability. As there is no weight at the head of the door, the bifold will not cause your RSJ to bow or deflect. So its weight doesn't need to be considered when calculating steel requirements.

Threshold options include a rebated threshold, which we always recommend because of its excellent weather performance, and the flush threshold with its continuous floor level for the ultimate in aesthetic appeal. Although the flush threshold option provides the perfect solution for wheelchair access, we do always recommend the rebated threshold, and our surveying expertise will ensure that either option results in a continuous floor level with a minimal upstand.

FIND YOUR COLOUR

With hundreds of colours to choose from, you can match your aluminium doors and windows to your worktops, furniture or anything you like. Pick from over 200 RAL colours, or a vast array of finishes including our unique elite and essence colours and finishes. And because they're powder-coated, durability is never an issue. The colour is baked-on, providing a lasting finish that won't peel off or lose its colour – and is guaranteed for 10 years.

For more details on our colour options, please contact our sales team or visit our website to find your perfect choice.



Huge choice of 200 RAL colours



View our colour ranges in one of our showrooms





EXPRESS YOURSELF



We're famous for bi-folding doors, but our expertise goes much further. At Express, we can also turn your dreams into reality with a wide range of products designed to complement your home and lifestyle.

We offer everything from aluminium windows to luxury front doors, sliding doors to curtain walling and various glazed roof systems – all manufactured using state-of-the-art technology.

Our Leeds, Glasgow, Weybridge, Romford and Bournemouth showrooms are the best in the country, showcasing our entire range of bespoke products. They are the perfect place to gain inspiration for your upcoming project.



SEEING IS BELIEVING

There's no better way to experience how our doors, windows and roofing systems could completely transform your property than by visiting one of our beautiful showrooms. Located in Leeds, Glasgow, Weybridge, Romford and Bournemouth, each one is the perfect place to get up close and personal with the sheer quality and style of our products.

You'll also be able to talk through your project with our friendly, knowledgeable staff. They have a wealth of experience and will be happy to discuss your options and provide some handy tips and advice.

Our flagship showroom in Leeds is the largest of its kind in the UK and is open seven days a week. Its extended opening hours make it ideal for you to come and experience our products for yourself at a time that suits you. You can also see us at a number of exhibitions across the UK, such as Grand Designs Live and The Ideal Home Show.

Homebuilding
& RENOVATING
SHOW

GRAND
DESIGNS LIVE

ideal
HOME SHOW

For showroom addresses and
opening times, visit expressbifolds.co.uk



Leeds Showroom – Housed within our 200,000 sq ft Head Office



Leeds Showroom – Open 7 days a week



Glasgow Showroom



Romford Showroom



Weybridge Showroom



Bournemouth Boutique Showroom



See our products at exhibitions across the UK

FAMOUS FANS

We're not the only ones who think our products are among the best on the market. Over the years, we've been endorsed by numerous celebrities and appeared on plenty of home renovation shows like ITV's Love your Home and Garden, BBC's DIY SOS and Channel 4's Grand Designs.

Under the watchful eye of TV's favourite architect George Clarke – a keen admirer of Express – we've appeared on Old House to New Home, The Home Show, The Restoration Man, Ugly House to Lovely House and Amazing Spaces. Back in 2013 George even helped open our Redhill Showroom and offered advice and insights to visiting customers.

Presented by Dominic Littlewood and Melinda Messenger, Cowboy Builders is a television programme where poor-quality workmanship is put right by quality, honourable companies. That is where we were involved. We have featured on the programme four times and even had the pleasure of Melinda Messenger visiting our Leeds Showroom to ask for our assistance.

As a direct result of our successful involvement in the programme, Dominic Littlewood decided to utilise our products for his own projects and, like George Clarke, also lent his services for our Redhill Showroom open day. Dominic also helped open our Leeds Showroom opening in 2016.

“YOUR FAB DOORS FEATURE HEAVILY IN THE SERIES – DEFINITELY A VERY POPULAR CHOICE WITH CONTRIBUTORS”

TWEET BY SARAH BEENY

“THE QUALITY OF THE PRODUCT IS SECOND TO NONE, THE COMPANY IS VERY EFFICIENT AND I THINK EXPRESS NOW SET THE STANDARD FOR OTHER COMPANIES TO FOLLOW.”
WARWICK DAVIS



“ There is nothing better than coming to a showroom, it's as simple as that. It's brilliant when you're in a showroom because you can see so many different types of products. Being in a showroom gives you the chance to make the right decisions quickly and physically seeing the products to help you make that decision.

The showroom and factory is absolutely fantastic. I am genuinely blown away – the whole set-up is incredibly impressive.”

George Clarke



Warwick Davis



“ This is where the market is, doors and windows are essential when designing rooms throughout the home. Thin profiles, a lot of glass, super-efficient glass and a very modern approach to windows and doors. It is essential in the house, as it sets the scene for the whole property.

People shouldn't think about just replacing a few windows, they need to think about the full story as it's got to be sympathetic to how it sits with the rest of the building.”

Linda Barker



Dominic Littlewood



Phil Spencer



George Clarke's Ugly House to Lovely House featuring a huge glazed atrium and lift and slide patio door



This Galloway home featured on Channel 4's Grand Designs



Steel look doors featured on Channel 4 in June 2019



Featured on Grand Designs in 2010

YOUR CHOICE OF BI-FOLDING DOOR



XP VIEW – OUR PREMIER BI-FOLDING DOOR

The **XP View** is a premium quality bi-folding door system. We have been manufacturing this door for years and modified the profile in 2022 to make it perform even better. The engineering excellence of the door means that although the typical sightline is one of the narrowest on the market at just 90mm, the frames are incredibly strong, which ensures that each individual bi-fold door panel can go up to an industry-leading 1500mm wide as well more than 3000mm high.

The fundamental design of the **XP View** ticks all the boxes for both retail and commercial markets, creating a bi-folding door with thinner frames and more glass. The door leaves fold and stack easily left or right, inward, or outward – gliding effortlessly, and almost silently, on high quality roller carriers. The thermal properties of the door comfortably surpass all current and future building regulations, and security is not

an issue thanks to its multi-point locks throughout, and the door's gearing being completely concealed within the door.

The system also boasts a patented design of adjustable rebates in the side jambs of the outer frame. This design means that the system is fully adjustable, which guarantees its weathering and operational performance for years.

Our industry-leading bi-folding door, the **XP View** has slender sight lines and large individual panels, and because we always carry over £1 million worth of stock we can manufacture and install a bespoke **XP View** bi-folding door within a matter of weeks. The sleek design of this fantastic folding door looks superb when closed and adds a wow factor by creating a large clear opening that draws light into your home.



XP88 – THE SLIMMEST BI-FOLD DOOR ON THE MARKET

The **XP88** bi-folding doors boasts the slimmest sightlines on the market at just 88mm. The XP88 is the perfect product to draw natural light into your home and is ideal for replacing existing PVC doors and windows & even outdated thicker framed aluminium bi-folding doors.

The XP88 boasts six-point locking on the master door, quadruple locking on the intermediate panels, an in-fill gasket under the master door, built-in adjustment and operates effortlessly on four stainless steel heavy-duty rollers for years of guaranteed reliability. As demand grows for less frame and more glass the **XP88** is the perfect folding door product to achieve just that. The **XP88** is a beautiful folding door product that is ideally suited to residential applications thanks to its slim sightlines. If you're looking for bifold doors for your new build, new extension or are looking to replace your existing doors the XP88 offers industry-leading sightlines and market-leading quality at a very competitive price.



THE XP10

The **XP10** bi-folding door is ideally suited to residential applications and boasts many of the same qualities as the **XP View** – but is a much more cost-effective solution. It has the same multi-point locking, flat intermediate handles and a clean and modern aesthetic. However, individual panels within the **XP10** cannot be manufactured quite as wide or as tall as our **XP View** door system.

The **XP10** is a superb bi-folding door and is extremely attractive, with a sight line of just 122mm plus a rebated and flush threshold option, creating a seamless finish from inside to out. The system operates effortlessly on four stainless steel bogey wheel assemblies, which run on a dual stainless steel track.

The **XP10** offers superb value for money for bi-folding doors up to 6.5 metres wide. As the **XP10** is our most cost-effective bi-folding door, we highly endorse the product for the replacement of existing doors and windows, such as French doors and sidelights.

We also carry a stock of pre-made **XP10** bi-folding doors that are available in black, white and grey within just five working days when ordered online through expressbifoldsdirect.co.uk



BI-FOLDING DOORS PRODUCT FEATURES

XP VIEW

- Frame depth of 75mm
- Typical sightline of 90mm
- Suitable for commercial/heavy use applications
- Suitable for large expanses in excess of 10 metres
- Flush profiles inside & out for attractive aesthetics
- Maximum panel widths of 1500mm
- Maximum panel height of 3300mm
- Maximum weight of 150kg per panel
- Adjustable rebates in the side jambs.
- Fully tested to stringent PAS 24 testing standard
- PAS 24 hinges, pull handles & security cylinders as standard
- In-line flat handles on all intermediate panels
- Surpasses all requirements of document L & part Q
- Typical U value 1.3 W/m²k with 1.0 W/m²k glazing. Additional high insulation options available to lower U value further.
- Watertightness Class 9A
- Wind load resistance Class B3
- Air permeability Class 4
- Secured by Design accredited product
- High security, minimal maintenance and fully guaranteed.
- Full complement of doors, windows and roofs to suit.

XP10

- Frame depth of 70mm
- Typical sight line of just 122mm
- Ideal for residential applications
- Contemporary squared profiles as standard
- Maximum panel width of 1100mm
- Maximum panel height of 2400mm
- Size of overall maximum panel up to 2.4 m²
- Surpasses all requirements of document L 2014
- Magnetic panel catch
- In-line flat handles on all intermediate panels, with option of matching flat handle on pass doors
- High security, minimal maintenance and fully guaranteed
- U Value 1.5 W/m²k based on using a sealed unit with 1.0W/m²K pane
- Air permeability Class 4, 600Pa
- Watertightness Class E, 750Pa
- Wind load resistance Class 4, 1800Pa
- Weather BS 6375 Part 1
- WER rating of B
- Ideal for replacement installations as WER of B surpasses the required insulation values
- Full complement of doors, windows and roofs to suit
- Available to order online through expressbifoldsdirect.co.uk
- Stock doors available within five working days

XP88

- XP88
- Frame depth of 65mm
- Typical sightline of just 88mm
- Ideal for residential applications
- Modern squared profiles as standard
- Maximum panel width of 1100mm
- Maximum panel height of 2400mm
- Surpasses all requirements of document L & Part Q
- Magnetic panel catch
- In-line flat handles on all intermediate panels
- High security, minimal maintenance and fully guaranteed.
- Six-point locking on master door & 4 point locking on intermediate panels.
- Typical U value 1.3 W/m²k with 1.0 W/m²k glazing. Additional high insulation options available to lower U value further
- Watertightness Class 8A
- Wind load resistance Class C2/B2
- Air permeability Class 3
- Full complement of doors, windows and roofs to suit



AL FRESCO IN AN INSTANT

This large detached home was completely renovated inside and out. The homeowners wanted to give the property a contemporary appearance, with a distinctive frontage and internally, they wanted a modern, clean-line look and an open-plan, light-filled kitchen/dining area. The homeowners also wanted to create a sociable space on the outside patio.

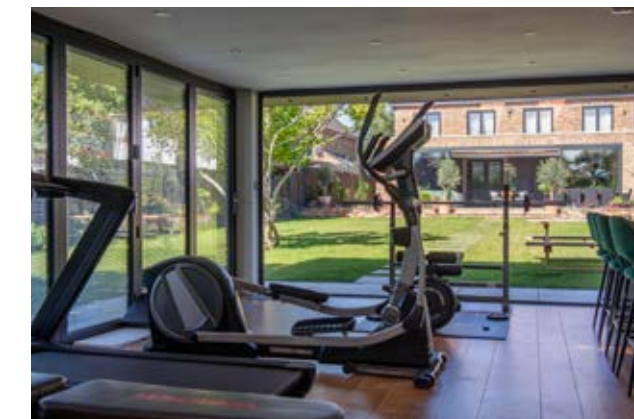
Opting for two full height windows and bi-folding doors, rather than a full span of doors meant more flexibility when designing the house. Externally it allowed for contemporary cladding to be placed between the bi-fold and the two windows. Internally, a decorative radiator has been used on one side and a dining table in front of the other. The full height window, in the dining area, also allows natural light to pour into the living area. The **XP10** bi-folding door contains an everyday access door that can be used as a back door too. The full-height glazing looks stunning when closed and in keeping with the modern new kitchen but offers the flexibility to be opened up, connecting with the immaculate seating area outside.



OUTDOOR SPACES

Our **XP10** bi-folding doors are the perfect product to complete your dream garden space. We often install them into garden gyms, offices and bar areas.

Such is the popularity of bi-fold doors in garden rooms we even stock a range XP10 bi-folding doors, French doors and single doors in sizes specifically designed for installations into garden rooms and all available with Express delivery within just five working days when ordered online through expressbifoldsdirect.co.uk.



CASE STUDY – FENAY BRIDGE

CREATE YOUR DREAM HOME

These homeowners purchased a plot of land to build their new dream home. We provided our expertise throughout the buying process and our surveyor on site worked with the skilled contractors to ensure the build, our products and ultimately the house was finished to its maximum potential.

The open-plan kitchen dining area and living room both benefit from a large set of our **XP View** bi-folding doors. The slim sightlines allow for maximum light and views out to the garden, and both can be effortlessly open allowing for a seamless transition from inside to out. The five panel bifold in the kitchen contains an everyday access door acting as the back door for a quick exit out to the garden.

When the weather allows the full set can be opened, instantly connecting the kitchen with the newly build BBQ area outside.

This stunning new-build property has been nominated for a local design award. A combination of traditional Yorkshire stone coupled with our bespoke aluminium products in RAL 7016 anthracite grey alongside bold cladding and fascias has created a distinctive and contemporary home. Internally our glazing is the dominant feature in a house finished to the highest standard where each room contains huge windows and doors ensuring expansive views, and optimum light and space, is achieved in every room in the house.





CASE STUDY – BEEHCROFT

RIVERSIDE LIVING

This beautiful new build home has been expertly designed from front to back and inside to out. The home's riverside position on the outskirts of London lends itself perfectly to inside, outside living and this is one of the best exterior space executions that we've seen.

XP10 bi-folding doors have been used extensively to ensure a seamless connection between the interior and exterior space. The rear elevation leads out onto a river so the bedrooms also boast bi-folding doors, meaning that the homeowners can enjoy a riverside feel from the comfort of their own bedrooms.

Four sets of bi-fold doors have been installed within the open-plan kitchen, living and dining area with two sets expertly positioned either side of a feature picture window, which forms the focal point within the dining area with views down to the river.

Away from the house a beautiful garden furniture set sits at the base of the garden nestled neatly against the riverbank. An outdoor living area complete with a bar again benefits from three sets of bi-folding doors that allows three sides of the garden building to be completely opened. Whether it's watching TV from the outdoor bar, enjoying a drink, or socialising with family and friends the outdoor space is a real taste of al fresco living on the outskirts of London.



CASE STUDY – AMBER HEIGHTS

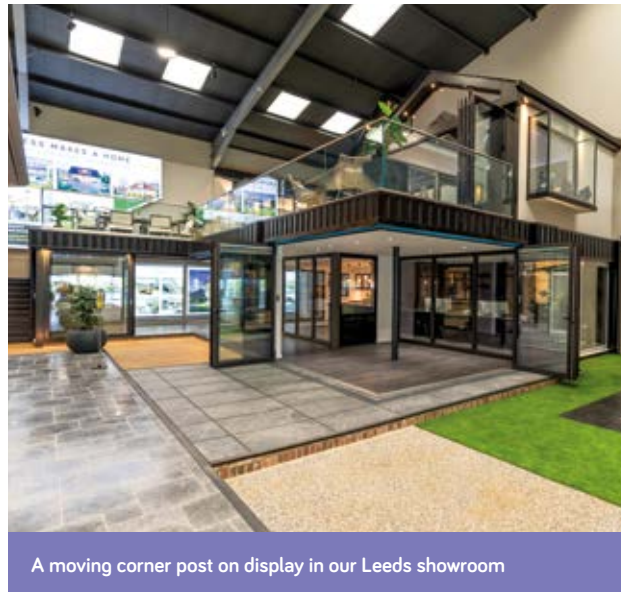
BRING AN OLD BUILDING TO LIFE

The owners of this traditional detached property in Surrey wanted to replace their existing timber windows and doors with aluminium to not only refresh the look of the home but to benefit from maintenance-free doors and windows. The home's upgrade included removing an old conservatory and replacing with a pitched roof extension to create an open plan kitchen and dining area that would connect with the large rear garden.

Due to the size of the property, we have installed various single and French doors throughout, but the rear elevation reaps the main benefit of our products with three **XP View** bi-folding doors utilised to stunning effect. The kitchen extension contains full height glazing on its three elevations. A six panel bifold door runs the full width of the space, while the larger return can be completely opened also with

a three panel bi-fold complete with everyday access door, which is mirrored on the smaller return by a matching side door. The full height folding doors ensure that the kitchen is bathed in natural light, whilst drinking in the beautiful Surrey countryside. The doors meet on two corners fixed to two structural steel posts. After the installation was complete, we measured and installed bespoke, insulated aluminium pressings to minimise the thickness of the steel and to ensure a cohesive look to the three separate doors, which form the glazed perimeter of the new extension.





A moving corner post on display in our Leeds showroom



A moving corner post on display in our Weybridge showroom



A moving corner post installation in Harrogate

DON'T LET ANYTHING STAND IN THE WAY OF YOU AND YOUR VIEW

Such is the quality of our bi-folding door systems, it is possible to remove a complete corner, leaving an open and pillarless space, maximising access in and out of the property. This converted farmhouse in Harrogate is the very definition of open-plan living. The two folding doors run at lengths of over ten and four metres, meeting at a corner, which then sweeps away with the doors when they are opened.

The bespoke folding doors have been manufactured to perfectly meet the finished floor level, achieving a minimal step and seamless transition from inside to out. The doors also sit in front of the structural support columns so as to not obstruct any of the stunning North Yorkshire views. The whole property can be completely opened up, creating an ideal setting for intimate get-togethers or large scale entertaining.



CASE STUDY – STONE GRANGE

A SPECTACULAR TRANSFORMATION



This large, detached home contained two separate briefs. The front was updated but remained in keeping with the rest of the street, but the rear elevation was completely transformed with a huge double storey extension intended to create a sociable, flexible, and light-filled space, with a more modern appearance than the front of the house.

The rear of the house is nothing short of spectacular, a fantastic combination of picture, tilt and turn and casement windows, alongside sliding doors and **XP View** bi-folding doors set over three floors and two separate outdoor patio spaces.

All the products are powder coated to RAL 9007 silver grey with bi-folding doors utilised in both the games room and gym to allow both work-outs and gatherings to spill out into the garden.





CASE STUDY – KINGSGATE HOUSE

BEAUTIFULLY CLASSIC, TOTALLY CONTEMPORARY

This West London property has been both modernized and extended, courtesy of this contemporary single storey extension. This spacious rear extension includes a new kitchen diner, snug, and a striking raised patio area with an external BBQ and seating area, linking the new outdoor area to the new open-plan kitchen space.

The full width of the new space is made up of two large **XP View** bi-folding doors, each spanning a width of 5.3 metres and standing at 2.6 metres tall. A large three-panel folding door makes up the return of the extension folding away from the corner that meets the rear elevation bi-folding doors. The structural posts within the extension have all been cloaked in insulated pressings, ensuring the dusty grey RAL colour of 7037 runs consistently throughout the entire wall of panoramic glazing.

Utilising bi-folding doors on both sides of the extension means the side elevation can be opened out to the new BBQ area, with the option of opening the full rear elevation, creating a stunning open space, seamlessly flowing from the kitchen out to the garden.

The flat roof also contains two of our skyline roof lanterns expertly positioned over the dining table and new breakfast bar, creating light-filled, luxurious surroundings to enjoy meals, and socialising with friends and family.

The minimalist design of our skyline roof lanterns is very much in keeping with this beautiful extension that has been completed with both a quality, design-led approach, and the finest attention to detail.

CREATE YOUR SPACE FOR STYLISH LEISURE

As impressive outside the house as they are within it – bi-folding doors are an ideal way to create the perfect space both outside and in. They are just as impressive when used in the garden, proving popular for use around swimming pools, bars, home gyms, BBQ areas and garden offices.



“I’M SO HAPPY WITH MY BI-FOLDING DOORS FROM EXPRESS. THEY ARE PERFECT AND EXACTLY WHAT I WANTED.”

MARK WRIGHT



CASE STUDY – CROFT PARK

IN WITH THE NEW, OUT WITH THE OLD



The owners of this detached property in East Yorkshire already benefited from a large rear balcony that leads out from the master bedroom. Underneath the balcony however they knew that they weren't using their space to its full potential. The existing space comprised thick framed windows and doors including a seven and three panel bi-fold door and fixed window split into two sections. The existing doors were clunky and difficult to operate, plus they looked old-fashioned when viewed from the inside with thick frames dominating the outward views to the garden. The homeowners decided to completely overhaul the space by replacing the existing bifolds and window, so we combined the slender 90mm sightlines of our XP View bi-folding door with 1400mm folding door panels to create a stunning glass façade across the full width of the new sunroom.

This seven-metre bi-folding door is split into just five panels, replacing what was a seven-panel bi-fold so the difference in appearance between the two is remarkable. A three-panel bi-fold door was used on the return for quick and easy access out through the traffic door, while the opposite return followed the same theme of more glass and less frame as the existing two panel fixed window was replaced with a large picture window, to create a glass corner effect, keeping the space looking bright and airy.

The new sunroom is a wonderful setting that is bathed in light from all angles, while framing the outward views of the landscaped garden. The space is contemporary but warm and will no doubt be enjoyed throughout the whole year.

CASE STUDY – LEEDS UNITED LEGENDS LOUNGE

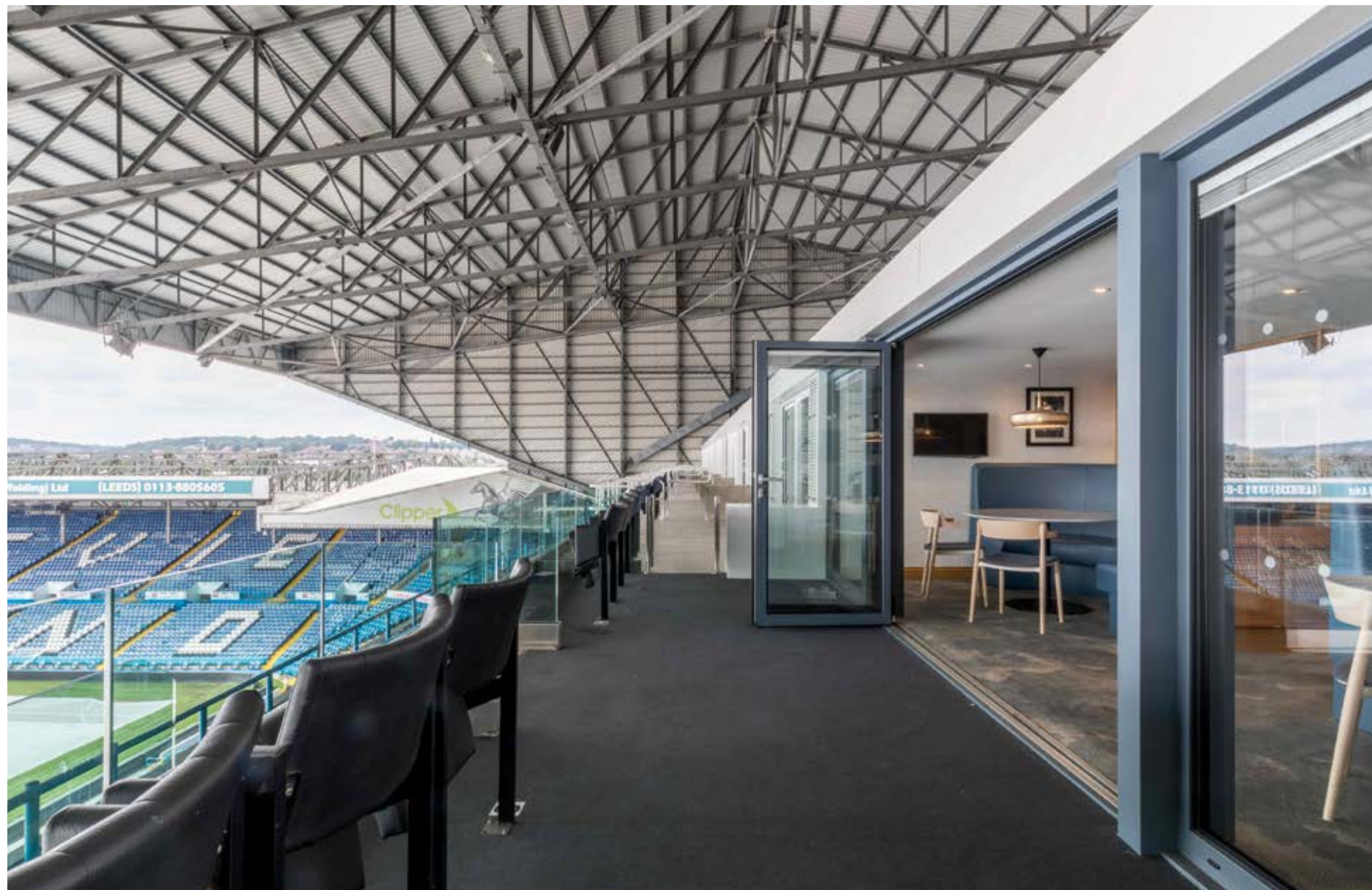
PREMIER LEAGUE PRODUCTS

Italian business man Andrea Radrizzani purchased Leeds United football club in the summer of 2017. Following the purchase of the club the new owner quickly re-purchased the famous old Elland Road stadium and immediately set about upgrading one of the best-known traditional stadiums in English football.

One of the key developments took place in the East Stand of the stadium with the Lord Harewood Suite and Chairman's Suite combined to create a luxurious new facility. The exclusive pitch view restaurant formed a brand-new hospitality concept for Leeds United known as The Legends Club.

The idea behind the Legends Club was to allow guests to watch the games in the best possible setting – alongside some of the most famous faces from the club's Champions League era – in a world class hospitality facility. Glazed partitioning was fundamental to the design of the lounge with modern, floor-to-ceiling glazing allowing guests optimum views out to the football pitch. The lounge would directly lead out to the corporate seating areas outside meaning new glazed doors needed to allow for in and out access, a flush threshold, the option for modern screening and the ability to open up the lounge on warm days.

Two years on and our **XP View** bifolds, integral blinds and fixed glazing have helped the lounge become the most luxurious setting in Elland Road. Stuart Dodsley, Leeds United's Head of Commercial is still delighted with our products describing them as “the key feature that makes the lounge so special.”



CASE STUDY – STATION LANE

A MODERN TWIST ON A TIMELESS CLASSIC



The owners of this traditional, detached stone-built property wanted to give it a real modern twist. They opted for a single storey rear extension to create a flexible, light-filled living space and a new porch to give the property an instant modern feature.

Our products, used in anthracite grey, gave the property a contemporary look. Contrasting with the stones, our slim-framed aluminium windows and doors add depth to the building.

With two sets of **XP View** bi-folding doors, picture windows, a shaped frame window and skylights, the new single storey extension is truly flooded with light, making it a distinctive architectural feature as well as a beautifully light-filled living space.



When the owners tire of the light, or they'd like some privacy, the doors are fitted with integral blinds. Chosen in cream to create a feature against the grey frames, the manually operated blinds are easy to raise, fall and tilt, and they don't impose into the room.

Floor to ceiling picture windows make the returns; they look great and match the bi-folds, completing the contemporary feel. On the far return, a full height window meets the bi-fold on the corner, but leading back into the house on the other side, we have manufactured a matching window above a dwarf wall which stops the side of the house feeling like a conservatory. The various steel supports in and around the extension have all been expertly cloaked off giving a seamless look to the extension.

The result is a distinctive property inside and out. The front of the house has a modern twist hinting to the dramatic extension at the back. The new extension is a real feature whilst creating a large, multi-functional space inside that can be enjoyed all year round.

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9.00am – 5.00pm Saturdays
11.00am – 2.00pm Sundays

Our Leeds showroom is open seven days a week with late night opening until 8:00pm every Wednesday.

Visitors can also tour our factory on request.

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